

Patriot™



Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 99-110. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

©2006 Invacare Corporation. Elyria, Ohio. Invacare, Yes, you can., and the Medallion Design are registered trademarks and Patriot is a trademark of Invacare Corporation.

TABLE of CONTENTS

Description	Page Number
Accessories - Crutch and Cane Carrier	90
Accessories - Cyclical Lever Drive - 7 Spoke	100
Accessories - Fabric Clothing Protector	99
Accessories - Heel Loops	86
Accessories - I.V. Rod	88
Accessories - Rear Anti-Tipper	95
Accessories - Seat/ Back Inserts, Pack/Pouch & Positioning Straps	97
Accessories - Utility Tray	93
Accessories - Wheel Lock Extension Handle	91
Adjustable Tension Back Upholstery	18
Arms - Arm Attaching Hardware - After 6/23/99	21
Arms - Arm Attaching Hardware - Before 6/24/99	19
Arms - Conventional Adjustable Height - Removable/Non-Removable	25
Arms - Conventional Fixed Height - Removable/Non-Removable	30
Arms - Half Arm and Hardware	23
Arms - Space Saver Adjustable Height Arms - Removable/Non-Removable	27
Arms - Space Saver Fixed Height -Removable/Non-Removable	33
Axles and Axle Mounting Plate Hardware	41
Back Canes and Adjustable Angle Back Hardware	14
Crossbraces and Hardware	12
Footplate and Pivot Tube Assemblies - 1651 Composite	76

TABLE of CONTENTS

Description	Page Number
Footplate and Pivot Tube Assemblies - A1562 Aluminum	71
Footplate and Pivot Tube Assemblies - A1564 Extra Large Aluminum	74
Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle (After 9/11/03)	82
Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle (Before 9/12/03)	80
Forks and Headtube Hardware	35
Frame Finishes and Touch-Up Paint	5
Frames and Hardware - After 6/23/99	10
Frames and Hardware - Before 6/24/99	8
Front Casters and Hardware	37
Front Rigging - Legrest Calf Pads and Ratchet Assemblies	69
Front Rigging - Wedge Style Legrest Support Assembly - AT5044 (Intro. 9/21/05)	63
Front Riggings - ATL4A Legrest Support Assembly	67
Front Riggings - Footrest Support Assemblies	59
Front Riggings - Ratchet Style Legrest Support Assembly - P30E (Before 9/21/05)	61
Handrims and Attaching Hardware Kits	43
Packaging, Literature, and Upholstery Color Options	7
Upholstery -Back and Seat	16
Wheel Lock - Conventional Arms	55
Wheel Lock - High Mount w/Hill Holder	45
Wheel Lock - High Mount, Pull to Lock	49
Wheel Lock - High Mount, Push to Lock	47

TABLE of CONTENTS

Description	Page Number
Wheel Lock - Hill Holder, Conventional Arms	51
Wheel Lock - Hill Holder, Space Saver Arms	53
Wheel Lock - Space-Saver Arms	57
Wheel, Rear 1/2" Axle (Before 6/24/99)	39
Wheel, Rear 7/16" Axle (After 6/23/99)	40

Frame Finishes and Touch-Up Paint

Contemporary Color Numbers	Touch-Up Paint (.6 oz.)	Color
22P	1033376	Anthracite
115P	1133371	Black Prism
95P	N/A	Chrome Powder
81P	1073893	Dark Olive with Copper
82P	1073894	Fruit Punch with Fuschia
66P	1046322	Electric Purple
80P	1073892	Evergreen with Navy
01P	1046326	Hot Red
84P	1073896	Lavender
105P	1101326	Midnight Blue
33P	1031455	Red
83P	1073895	Royal Blue with Grape
56P	1046325	Shocking Blue
71P	N/A	Silver Vein
24P	1031450	Wet Black
29P	1031447	White
Too Hot Color Numbers	Touch-Up Paint (.6 oz.)	Color
119P	1133375	Bubblegum Pink
61P	1046321	Electric Red
118P	1133374	Fruit Fusion
120P	1133376	Grape Madness
116P	1133372	Sunkissed Orange
30P	1074167	Sunny Yellow
117P	1133373	Tangerine Red
Way Cool Color Numbers	Touch-Up Paint (.6 oz.)	Color
123P	1133379	Celestial Purple
122P	1133378	Cosmic Blue
62P	1046320	Electric Blue
79P	1101316	Electric Teal
125P	1133381	Emerald Green
127P	1133383	Grasshopper Green
121P	1133377	Lolly Pop Blue
126P	1133382	Shamrock Green
124P	1133380	Vivid Violet

Frame Finishes and Touch-Up Paint

Sparkle Frame Finishes

Part Number	Color
72P	Twilight Sparkle
73P	Gold Sparkle
74P	Green Sparkle
75P	Blue Sparkle
76P	Red Sparkle
88P	Wet Black/Twilight Sparkle
Custom finishes that match color code numbers will require a quote number from the original invoice.	

Packaging, Literature, and Upholstery Color Options

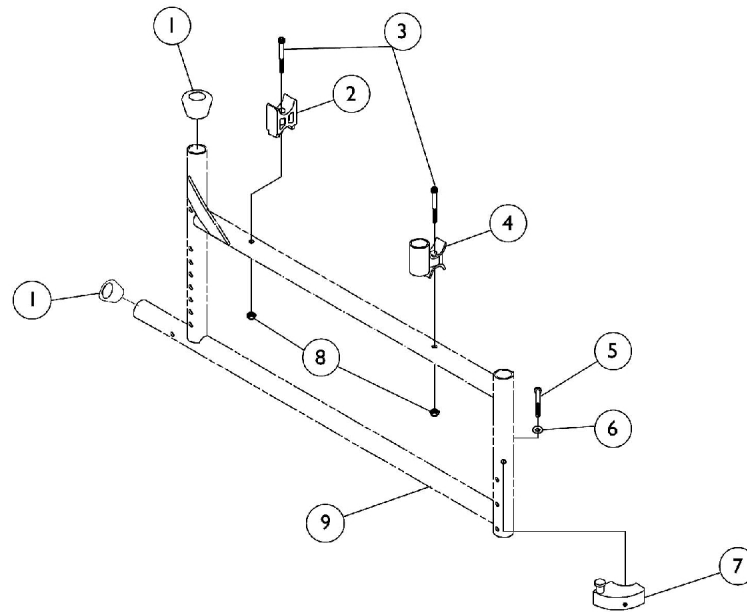
Packaging and Literature

Part Number	Description
1081102	16" Deep Packaging Complete
1081103	18" Deep Packaging Complete
1081104	Oversized Packaging for chairs with Amputee Options
1088909	Owner's Manual
00077X031	Warranty Card
When adjusting or replacing parts, refer to the Owner's Manual for assistance.	

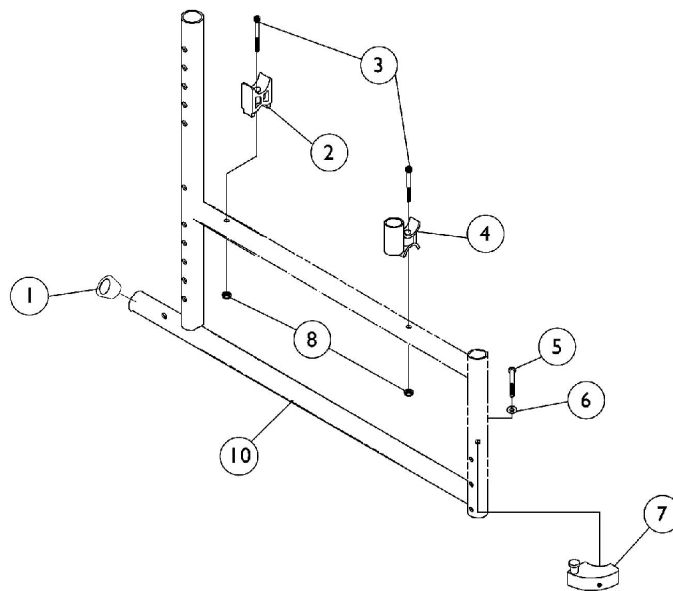
Part Number	Description
U240	Nylon -Black
U246	Nylon -Hunter Green
U247	Nylon -Ruby
U248	Nylon -Teal
U249	Nylon -Cobalt Blue
U245	Sail Cloth - Black
U67	Vinyl -Black
When adjusting or replacing parts, refer to the Owners Manual for assistance.	

Frames and Hardware

Before 6/24/99



Before 6/95



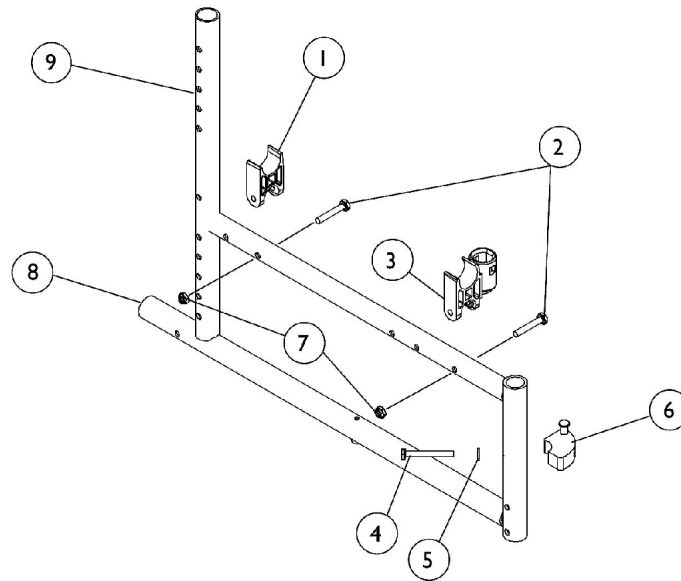
6/1/95 thru 6/23/99

Frames and Hardware Before 6/24/99

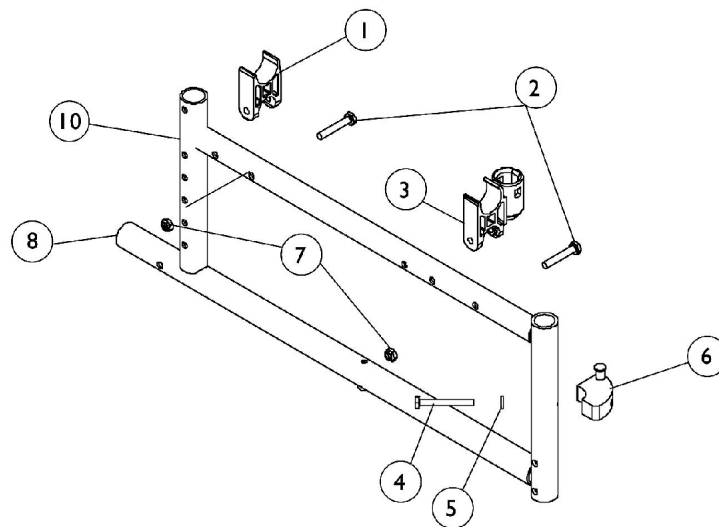
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		15680X013	Anti-Rattle (1")	1	2
2		1037351	Seat Guide	1	1
3		1059251	Screw, Socket Head (1/4-28 x 1-1/2")	1	2
4		1038129	Arm Socket, Front	1	1
5		1052957	Screw, Hex Head (1/4-20 x 2")	1	1
6		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
7	B,A	1054571	Kit, Sector Block - Right	1	1
7	B,A	1054572	Kit, Sector Block - Left	1	1
8		1025765	Locknut (1/4-28)	1	2
9	B,C	8881038582	Frame without Hardware, 16" Deep -Right	1	1
9	B,C	8881038583	Frame without Hardware, 16" Deep -Left	1	1
10	B,D	8881053371	Frame without Hardware, 16" Deep -Right	1	1
10	B,D	8881053372	Frame without Hardware, 16" Deep -Left	1	1
10	B,D	8881053336	Frame without Hardware, 18" Deep -Right	1	1
10	B,D	8881053337	Frame without Hardware, 18" Deep -Left	1	1
NOTE: A - Includes items 5 and 6 B - Specify frame finish, see page titled "Frame Finishes and Touch-up Paint" C - Before 6/95 D - 6/1/95 thru 6/23/99					

Frames and Hardware

After 6/23/99



Adjustable Back Height Frame



Adjustable Angle Back Frame

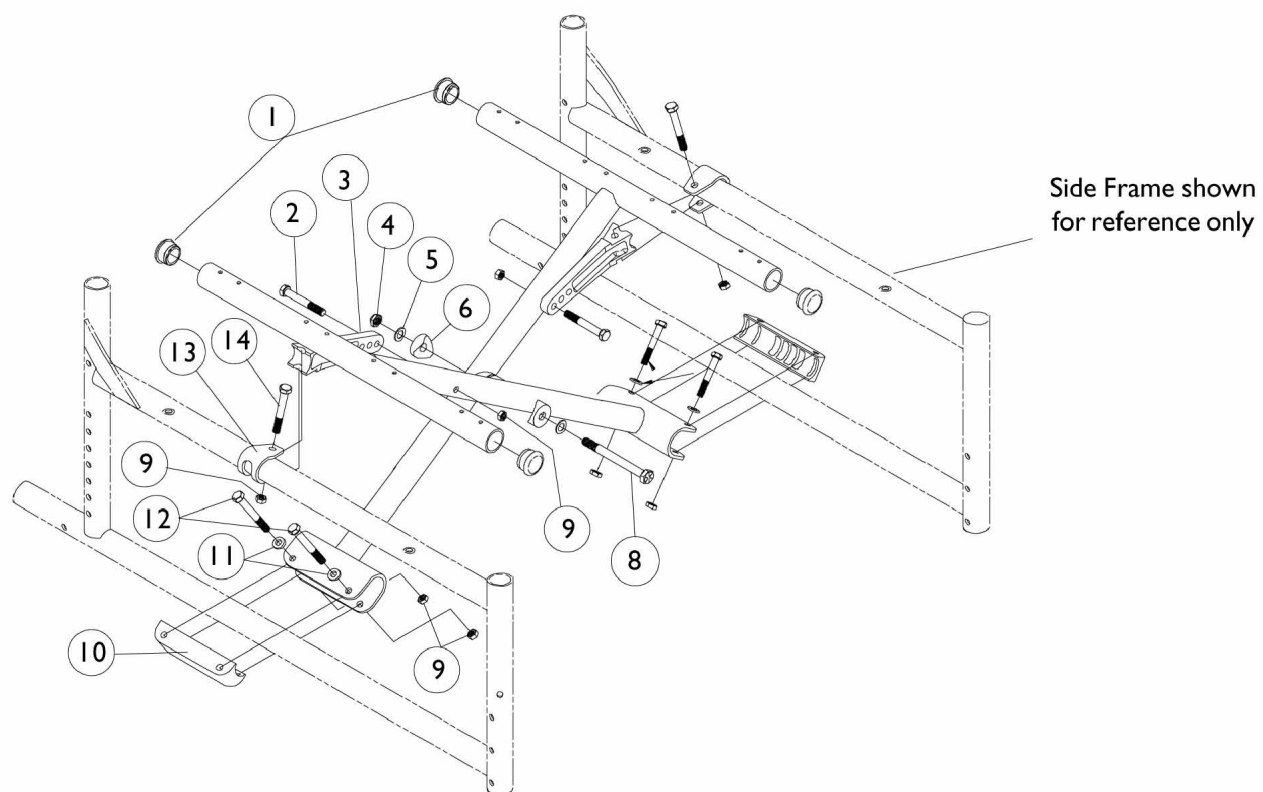
Frames and Hardware

After 6/23/99

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1037351	Seat Guide	1	1
2		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	2
3		1056405	H-Block with Socket Cup	1	1
4		1052957	Screw, Hex Head (1/4-20 x 2")	1	1
5		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
6	A,B	1054571	Kit, Sector Block - Right	1	1
6	A,B	1054572	Kit, Sector Block - Left	1	1
7		1025765	Locknut (1/4-28)	1	2
8		1013869	Tube Cap (1")	1	1
9	B,C	8881086832	Frame without Hardware, 16" Deep -Right	1	1
9	B,C	8881086833	Frame without Hardware, 16" Deep -Left	1	1
9	B,C	8881086834	Frame without Hardware, 18" Deep -Right	1	1
9	B,C	8881086835	Frame without Hardware, 18" Deep -Left	1	1
10	B,D	8881127076	Frame without Hardware, 16" Deep -Right	1	1
10	B,D	8881127077	Frame without Hardware, 16" Deep -Left	1	1
10	B,D	8881127080	Frame without Hardware, 18" Deep -Right	1	1
10	B,D	8881127081	Frame without Hardware, 18" Deep -Left	1	1

NOTE: A - Includes items 4 and 5
 B - Specify frame finish, see page titled "Frame Finishes and Touch-up Paint"
 C - Adjustable Back Height Frame
 D - Adjustable Angle Back Frame

Crossbraces and Hardware



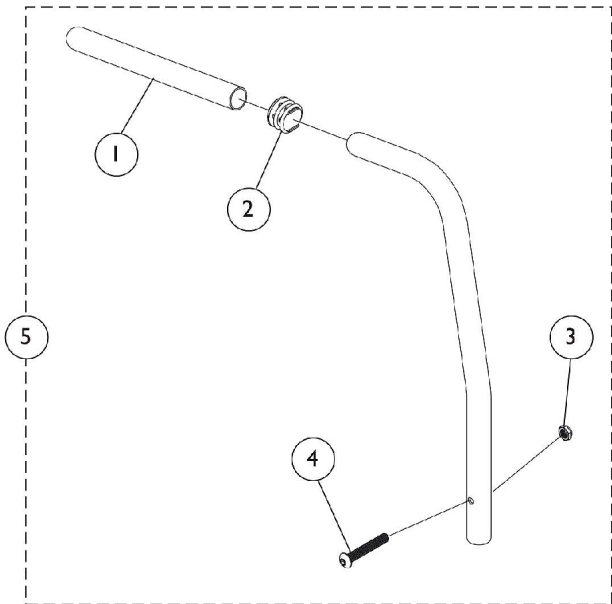
Crossbraces and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1029501	Plug Button (1")	1	4
2		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	2
3	A	1046501	Pivot Link (14-15" W)	1	2
3	B	1012173	Pivot Link (16-18" W)	1	2
3	C	1018238	Pivot Link (20-22" W)	1	2
4		1025730	Locknut (5/16-24)	1	1
5		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	2
6		1016263	Spacer, Coved (3/4 x 1 x 1/2")	1	4
7		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	1
8		1025705	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
9		1065362	Locknut (1/4-28)	1	8
10		1012172	Clamp, Saddle	1	2
11		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
12		1055298	Screw, Hex Head Cap (1/4-28 x 1-5/8")	1	4
13		1012180	Bracket, Pivot	1	2
14		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	2
	D	See Chart	Crossbraces without Hardware	1	1
NOTE: A - 14" Wide B - 16-18" Wide C - 20" Wide D - Not Shown.					

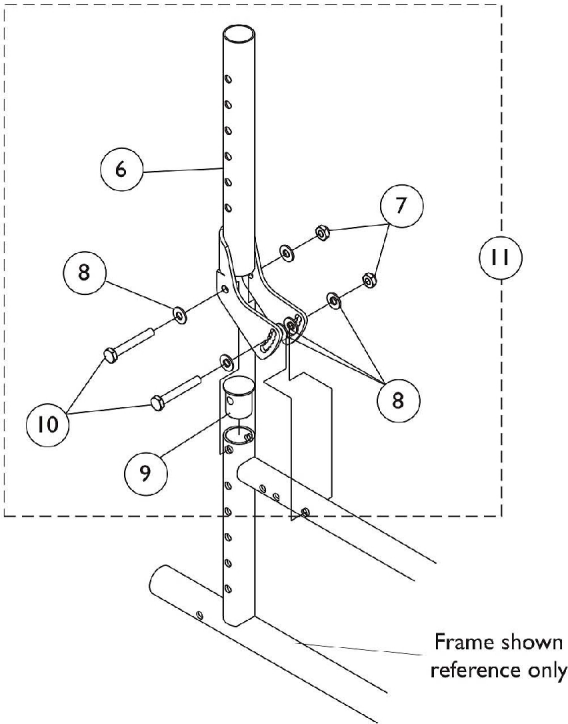
Crossbraces without Hardware

Depth	14" Wide	16" Wide	17" Wide	18" Wide	20" Wide
16"	1046107	1016250	1037547	1016251	1038381
18"	N/A	1053344	1053345	1053346	1053347

Back Canes and Adjustable Angle Back Hardware



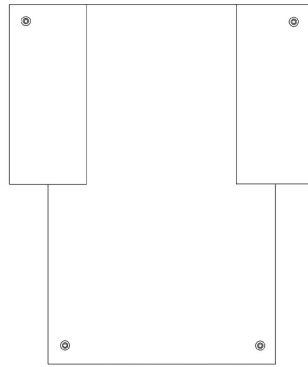
Adjustable Angle Back Hardware



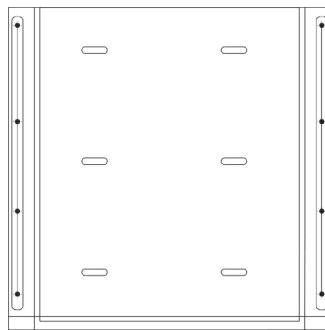
Back Canes and Adjustable Angle Back Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1006229	Grip, Foam (8")	1	1
2		1027097	Plug Button, Black (3/4")	2	1
3		1025195	Locknut (1/4-20)	1	1
4		1008432	Screw, Button Head Socket (1/4-20 x 1-1/4")	1	1
5	A	1052784	10° Back Cane w/ Hardware, 16" H	1	1
5	A	1052785	10° Back Cane w/ Hardware, 18" H	1	1
5	A	1052786	10° Back Cane w/ Hardware, 20" H	1	1
5	B	1042975-NLA	10° Bend Cane with Push Handle 20"	1	1
5	B	1044924	10° Bend Cane with Push Handle 20"	1	1
5	C	1011243	10° Bend Cane with Bend	1	1
5	D	1042370-NLA	Back Cane, Straight	1	1
5	C	1044031	Back Cane Straight w/ Push Handle Assembly (14-18" & 16-20" H)	1	1
	E,F	1026295	Hardware Kit, Back Cane (1 Pair)	2	1
6	G	8881063914	Bracket, Adjustable Angle Back Tube (Color)	1	2
7		60275X000	Locknut (1/4-20)	1	4
8		16348X009	Washer (3/16 x 9/16 x 1/16")	1	12
9		1127072	Plug, End	1	1
10		1013046	Screw, Hex Head (1/4-20 x 1-3/4")	1	2
11	G,H	1127078	Kit, Adjustable Angle Back Tubes with Hardware	2	1
NOTE: A - Non-Adjustable Back (Before 6/95) B - Non-Adjustable Back (After 5/95) C - Adjustable Back Height 14-18" D - Back Cane (1042370) is NLA. For chairs built Before 10/6/95 order (2 ea.) back cane p/n 1044031. E - Includes items 1-4 (pair) F - Not Shown G - Specify frame finish when ordering. See category titled "Frame Finishes and Touch Up Paint". H - Includes items 6-10. Contains parts for both frames.					

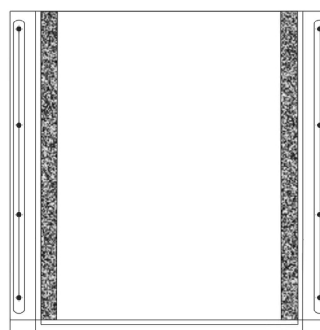
Back and Seat Upholstery



Back Upholstery - Nylon



Seat Upholstery - Nylon



Seat Upholstery - Sail Cloth

Back Upholstery

Width	Nylon	Vinyl (U67)
14"	8881121434 See Note(s) A	1121439 See Note(s) A
16"	8881121435 See Note(s) A	1121440 See Note(s) A
17"	8881121436 See Note(s) A	1121441 See Note(s) A
18"	8881121437 See Note(s) A	1121442 See Note(s) A
20"	8881121438 See Note(s) A	1121443 See Note(s) A
Back Upholstery Hardware Kit	1026298	1026298

NOTE: A - Specify Upholstery Color when ordering.

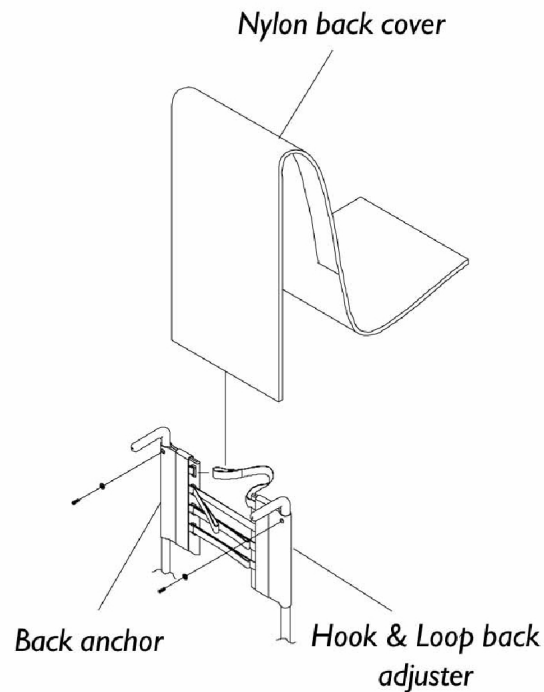
Back and Seat Upholstery

Seat Upholstery

Width	16" Deep Nylon	18" Deep Nylon	16" Deep Sail Cloth (U245)	18" Deep Sail Cloth (U245)
14"	8881057199 See Note(s) A	N/A	1031717 See Note(s) A	N/A
16"	8881057241 See Note(s) A	8881057215 See Note(s) A	1031723 See Note(s) A	1031725 See Note(s) A
17"	8881057202 See Note(s) A	8881057216 See Note(s) A	1031728 See Note(s) A	1031730 See Note(s) A
18"	8881057242 See Note(s) A	8881057217 See Note(s) A	1031731 See Note(s) A	1031733 See Note(s) A
20"	8881057204 See Note(s) A	8881057218 See Note(s) A	1031739 See Note(s) A	1031741 See Note(s) A
Seat Upholstery Hardware Kit	1027057 Upholstery Hdwr. Kit -Screws w/ Washers 8 ea. (#10 x 7/8")	1027059 Upholstery Hdwr. Kit -Screws w/ Washers 10 ea. (#10 x 7/8")	1027057 Upholstery Hdwr. Kit -Screws w/ Washers 8 ea. (#10 x 7/8")	1027059 Upholstery Hdwr. Kit -Screws w/ Washers 10 ea. (#10 x 7/8")

NOTE: A - Specify Upholstery Color when ordering.

Adjustable Tension Back Upholstery



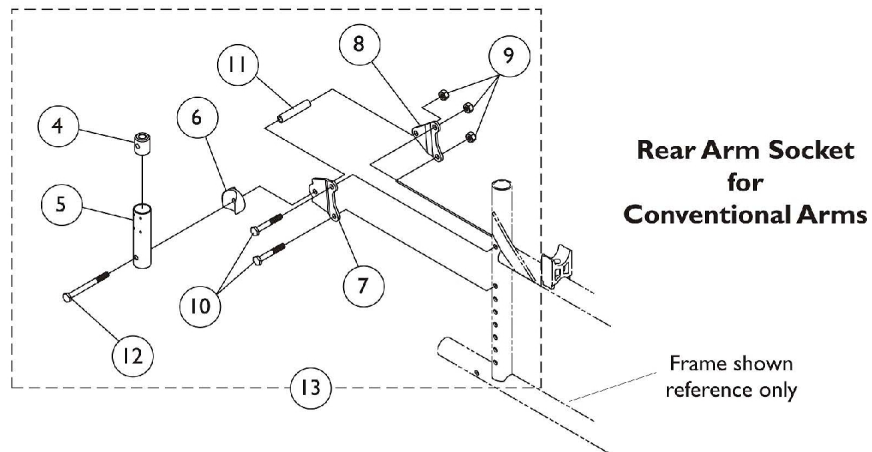
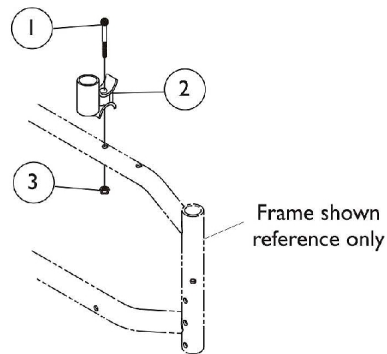
Adjustable Tension Chart

Back Height	Seat Width	Back Anchor	Back Adjuster	Back Cover	Back Assembly
14"-18" H	16" W	1037720	1037736	1037724	1039487
14"-18" H	17" W	1037720	1037721	1037725	1039488
14"-18" H	18" W	1037720	1037721	1037726	1039489
14"-18" H	20" W	1037720	1037737	1037728	1039491
20" H	14" W	1046731	1046732	1046735	1046742
20" H	15" W	1046731	1046732	1046736	1046743
20" H	16" W	1046731	1046732	1046737	1046744
20" H	17" W	1046731	1046733	1046738	1046745
20" H	18" W	1046731	1046733	1046739	1046746
20" H	19" W	1046731	1046734	1046740	1046747
20" H	20" W	1046731	1046734	1046741	1046748
Instruction Sheet	1039470				

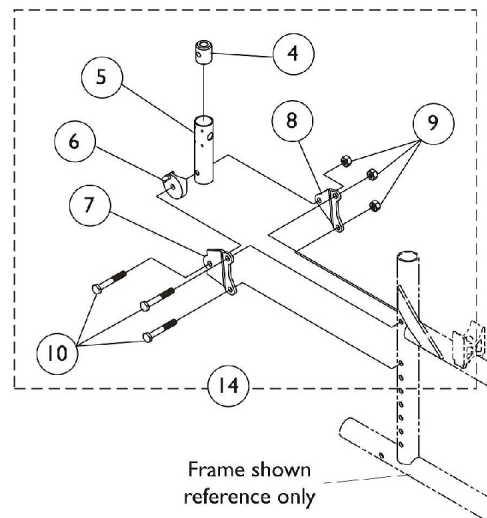
Arm Attaching Hardware

Before 6/24/99

**Front Arm Socket
for
All Arms**



**Rear Arm Socket
for
Space Saver Arms**



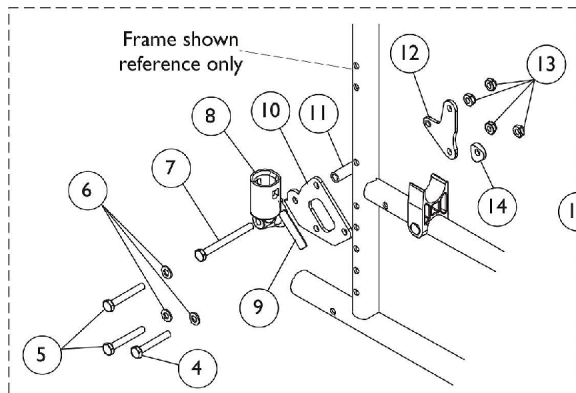
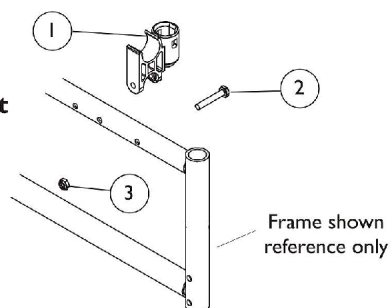
Arm Attaching Hardware Before 6/24/99

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1059251	Screw, Socket Head (1/4-28 x 1-1/2")	1	2
2		1038129	Arm Socket, Front	1	2
3		1025765	Locknut (1/4-28)	1	2
4		1068015	Support	1	2
5		1015856	Socket, Armrest	1	2
6		1015426	Spacer, Coved Cam - Right	1	1
6		1015427	Spacer, Coved Cam - Left	1	1
7		1038131	Bracket, Armrest Mounting, Outside	1	2
8		1038132	Bracket, Armrest Mounting, Inside	1	2
9		1065362	Locknut (1/4-28)	1	6
10	A	1055298	Screw, Hex Head Cap (1/4-28 x 1-5/8")	1	6
11		1028553	Spacer (1/4 x 3/8 x 3/4")	1	2
12		1055351	Screw, Hex Head (1/4-28 x 2-1/2")	1	2
13	B	1038197	Hardware Kit, Arm Mounting - Conventional (1 Pair)	1	1
14	C	1038196	Hardware Kit, Arm Mounting - Space Saver (1 Pair)	1	1
NOTE: A - 4 ea. required for Conventional Arms. B - Includes items 4-12 C - Includes items 4-10					

Arm Attaching Hardware

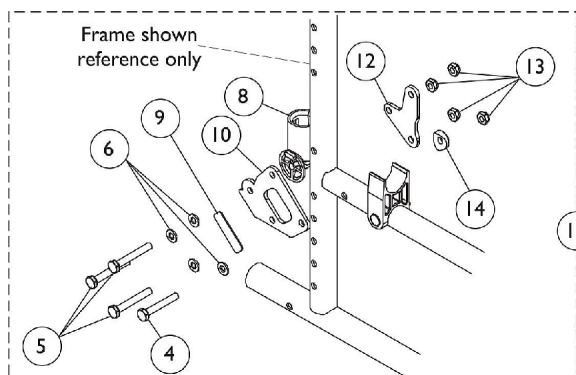
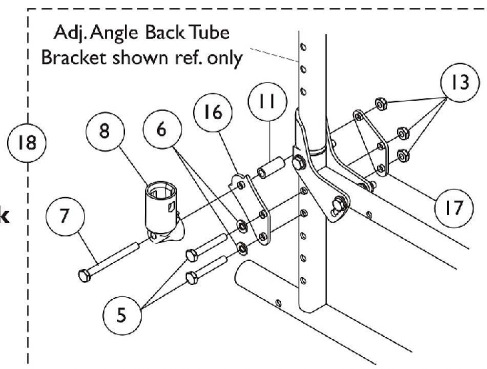
After 6/23/99

**Front Arm Socket
for
All Arms**



**Rear Arm Socket for
Conventional Arms
w/o Adjustable Angle Back**

**Rear Arm Socket for
Conventional Arms
with Adjustable Angle Back**



**Rear Arm Socket for
Space Saver Arms**

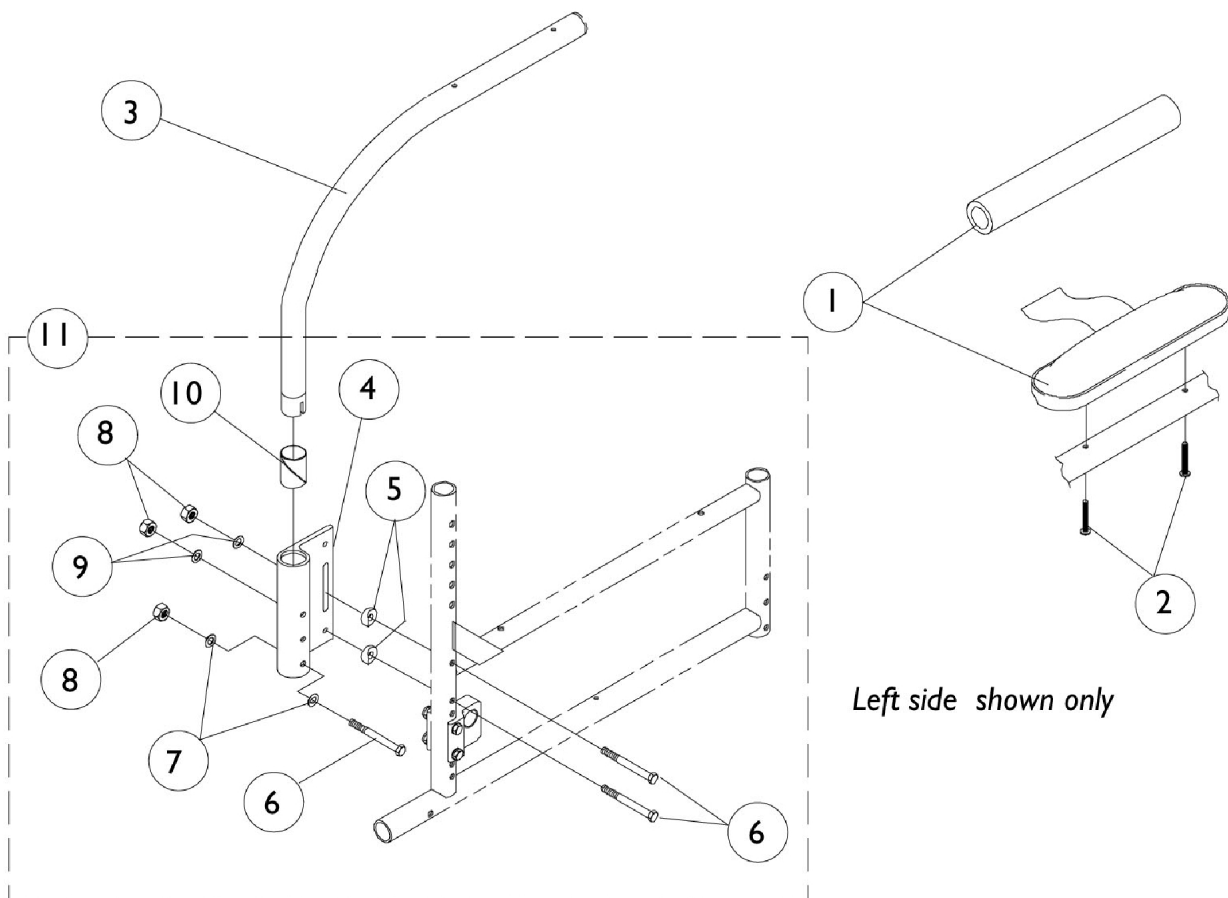
Arm Attaching Hardware

After 6/23/99

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1056405	H-Block with Socket Cup	1	2
2		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	2
3		1025765	Locknut (1/4-28)	1	2
4		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	2
5	A	1055298	Screw, Hex Head Cap (1/4-28 x 1-5/8")	1	6
6	B	1026907	Washer (1/4 x 1/2 x 1/16")	1	8
7		1087220	Screw, Hex Head Cap (1/4-28 x 2-5/8")	1	2
8		1056406	Cup, Socket Pivot	1	2
9		1089569	Label, Bracket Warning	1	2
10	G	1086663	Bracket, Armrest Mounting (Outside)	1	1
11		1087219	Spacer (1/4 x 3/8 x 1")	1	2
12		1086664	Bracket, Armrest Mounting (Inside)	1	1
13	C	1025765	Locknut (1/4-28)	1	8
14		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
15	D	1087094	Hardware Kit, Arm Mounting - Conventional (1 Pair)	2	1
16		1127074	Bracket, Armrest Mounting (Outside)	1	2
17		1127073	Bracket, Armrest Mounting (Inside)	1	2
18	E	1127079	Kit, Arm Mounting Hardware - Conventional Arm	2	1
19	F	1087095	Kit, Arm Mounting Hardware - Space Saver Arm	2	1
NOTE: A - 4 ea. are required for Conventional Arms. B - 6 ea. are required for Conventional Arms w/o adj. angle back. 4 ea. are required for Conventional Arms with adj. angle back. C - 6 ea. are required for Conventional Arms with adj. angle back. D - Chairs without adjustable angle back. Includes items 4-14. E - Chairs with adjustable angle back. Includes items 5-8, 11,13,16, & 17. F - Includes items 4-6, 8-10, 12-14. G - When ordering this bracket, item 9 (Warning Label) must also be ordered.					

Half Arm and Hardware

(Half Arm NLA on chairs built after 6/23/99)



Half Arm and Hardware

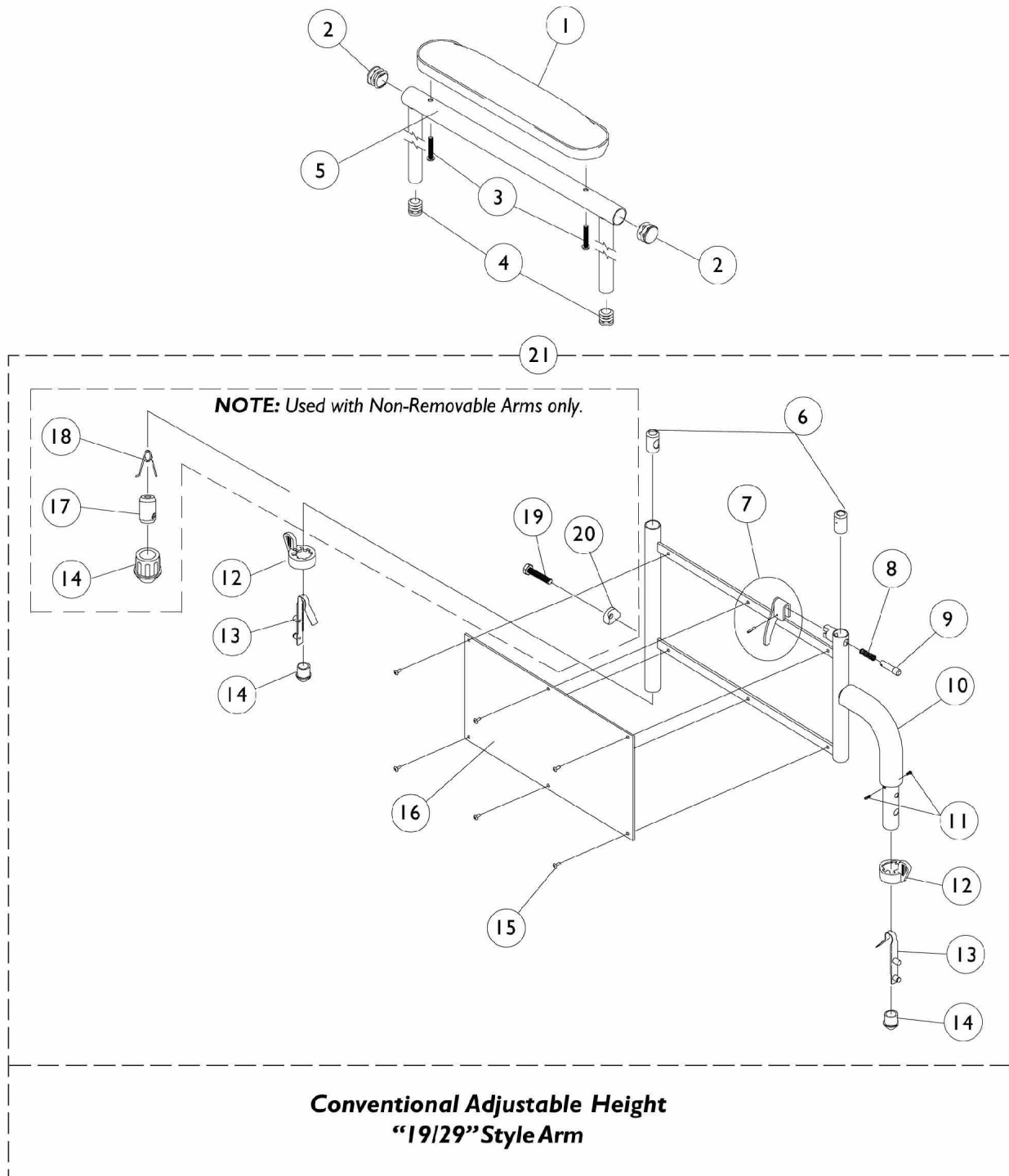
(Half Arm NLA on chairs built after 6/23/99)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881053570	Arm Pads with Screws - Desk Length	2	1
1		1032244	Grip, Foam Hand (9" Long)	1	1
2		1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
3		1069815	Half Arm Tube -Right	1	1
3		1069816	Half Arm Tube -Left	1	1
4		1032206	Arm Socket, Rear - Right	1	1
4		1032207	Arm Socket, Rear - Left	1	1
5		1009861	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
6		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	3
7		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
8		7930334	Locknut (1/4-28)	25	3
9		1026900	Washer (1/4 x 23/32 x 1/16")	1	2
10		1018687	Sleeve, Bearing	1	1
11		1027062	Kit, Half Arm Mounting Hardware	2	1

NOTE: A - Specify upholstery color, see page titled, "Upholstery Color Options" when ordering.

Half-Arms NLA on chairs built after 6/23/99.

Conventional Adjustable Height Arms - Removable/Non-Removable



Conventional Adjustable Height Arms - Removable/Non-Removable

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881053570	Arm Pads with Screws - Desk Length	2	1
1	A	8881053571	Arm Pads with Screws - Full Length	2	1
2		1027095	Plug Button, Black (7/8")	1	2
3		1111714	Package, Screw Phillips Head (#10-32 x 1-1/8")	2	1
4		1035614	Plug Button (5/8") Black	1	2
5		1038470	Arm Tube Assembly w/o Pad w/ Plug Buttons, Conventional - Desk Length (Right/Left) (Black)	1	1
5		1068576	Arm Tube Assembly w/o Pad w/ Plug Buttons, Conventional - Full Length (Right/Left) (Black)	1	1
6		1036150	Anti-Rattle	1	2
7		1090768	Kit, Lock Handle with Rivets	2	1
8		47471X074	Spring, Arm Lock	1	1
9		47471X068	Locking Pin	1	1
10		1037718	Grip, Foam	1	1
11		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
12		1015450	Handle, Quad Release	1	2
13		1018225	Spring and Button Lock	1	2
14		1036484	Plug, Arm Tube (3/4")	1	2
15		1028645	Rivet	1	6
16		1064129	Clothing Guard	1	1
17		1005834	Threaded Insert	1	1
18		40188X002	Release Spring	1	1
19		7930326	Screw, Hex Head Cap (1/4-20 x 3/4")	25	1
20		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
21	B	1036783	Arm Base Assembly, Adjustable Height Conventional - Right	1	1
21	B	1036784	Arm Base Assembly, Adjustable Height Conventional - Left	1	1
21	C	1040330	Arm Base Assembly, Adjustable Height Space Saver - Right/ Left	2	1

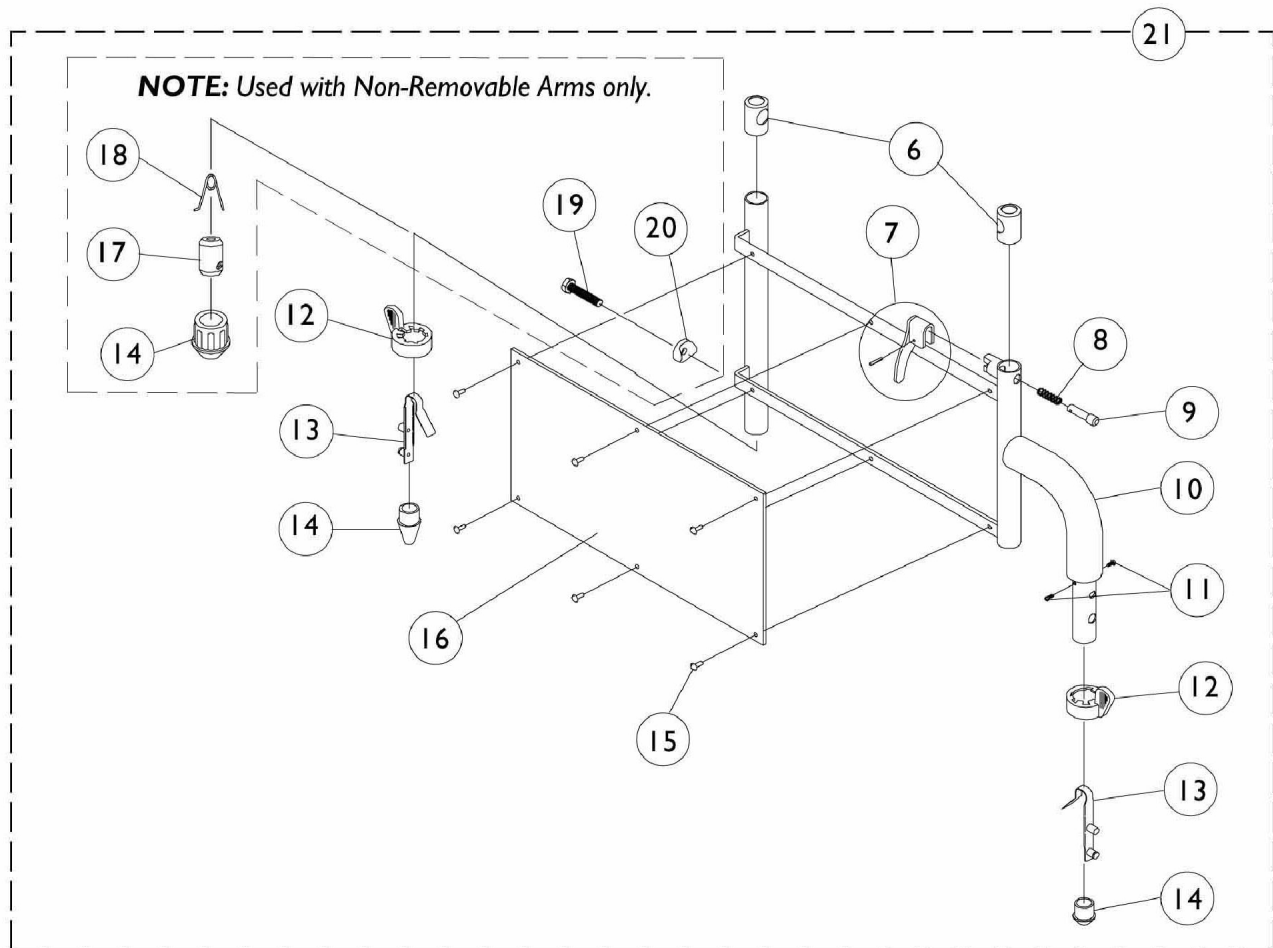
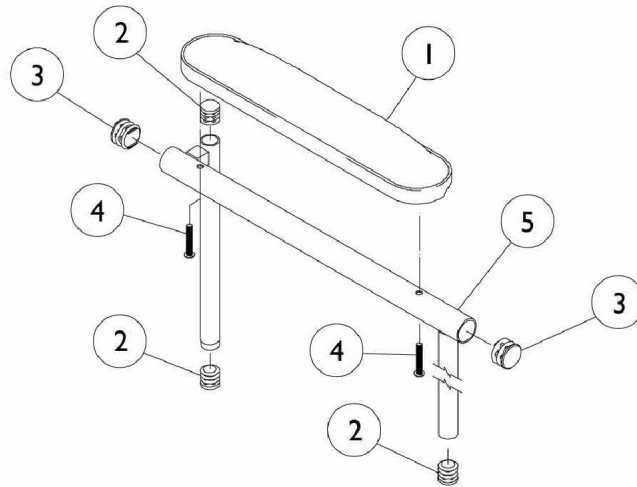
NOTE: A - Specify upholstery color, see page titled, "Upholstery Color Options" when ordering.

B - Removable

C - Non-Removable, Includes items 6-20

19 & 29 Style Arms have a height range of 10-14".

Space Saver Adjustable Height Arms - Removable/Non-Removable 77, 79, 87, and 89 Style Arms



Space Saver Adjustable Height Arms - Removable/Non-Removable 77, 79, 87, and 89 Style Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881053570	Arm Pads with Screws - Desk Length	2	1
1	A	8881053571	Arm Pads with Screws - Full Length	2	1
1		1102585	Arm Pad, Full Length Black Urethane Waterfall	1	1
1		1102586	Arm Pad, Desk Length Black Urethane Waterfall	1	1
2		1035614	Plug Button (5/8") Black	1	3
3		1027095	Plug Button, Black (7/8")	1	2
4		1034083	Package, Screws Phillips Head (#10-32 x 1-1/8")	2	2
5		See Chart	#5 Space Saver Arm Tube with Plug Buttons	1	1
6		1036150	Anti-Rattle	1	2
7		1090768	Kit, Lock Handle with Rivets	2	1
8		47471X074	Spring, Arm Lock	1	1
9		47471X068	Locking Pin	1	1
10		1037718	Grip, Foam	1	1
11		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
12		1015450	Handle, Quad Release	1	2
13		1018225	Spring and Button Lock	1	2
14		1036484	Plug, Arm Tube (3/4")	1	1
14		1020060	Arm Plug	1	1
15		1028645	Rivet	1	6
16	E	1064129	Clothing Guard	1	1
16	D	1068511	Clothing Guard	1	1
17		1005834	Threaded Insert	1	1
18		40188X002	Release Spring	1	1
19		1025708	Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
20		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
21	B	1048323	Arm Base Assembly, Adjustable Height Space Saver - Right	1	1
21	B	1048324	Arm Base Assembly, Adjustable Height Space Saver - Left	1	1
21	C	1040330	Arm Base Assembly, Adjustable Height Space Saver - Right/ Left	1	1
21	D	1037634	Arm Base Assembly, Low Adjustable Height Space Saver - Right	1	1
21	D	1037635	Arm Base Assembly, Low Adjustable Height Space Saver - Left	1	1

NOTE: A - Specify upholstery color, see page titled "Upholstery Color Options" when ordering
B - Removable
C - Non-Removable, Includes items 6-20
D - Low Space Saver Removable Arm
E - Removable and Non-Removable Arms

79 & 89 Style Arms have a height range of 10 to 14".

77 & 87 Style Arms have a height range of 8-1/2 to 11-1/2".

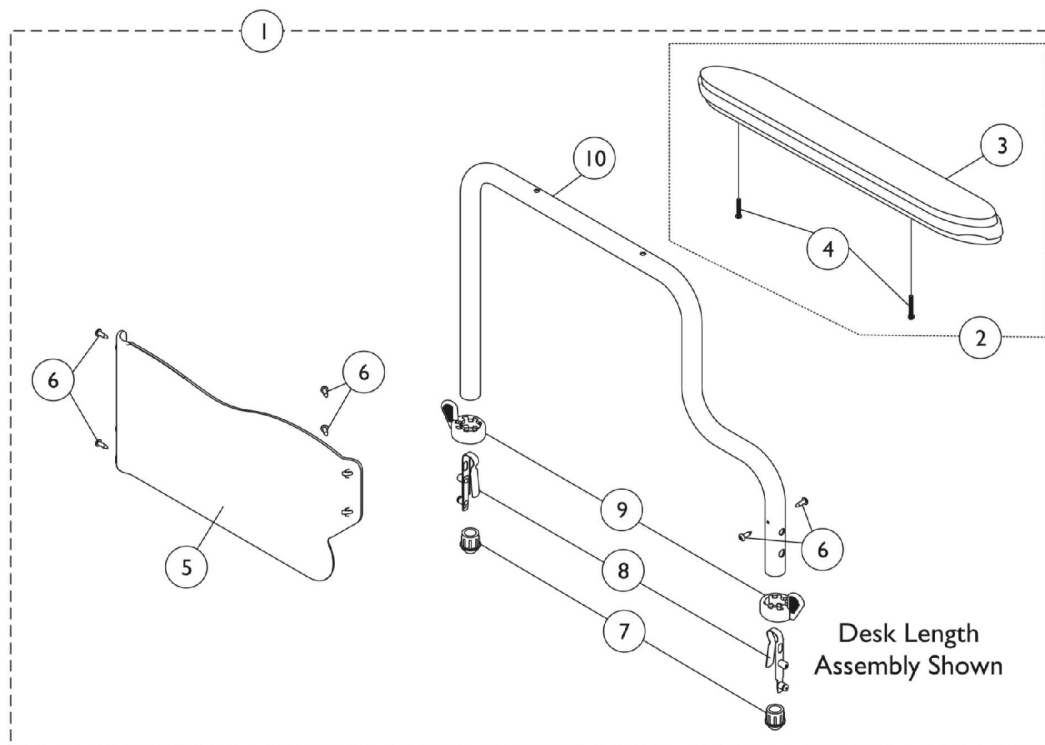
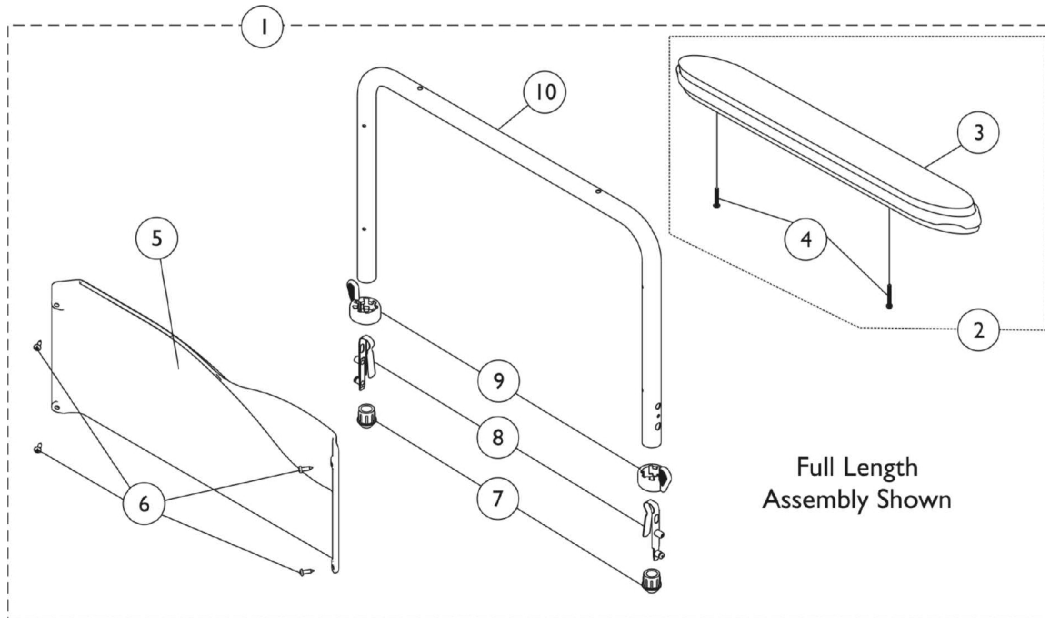
Space Saver Adjustable Height Arms - Removable/Non-Removable 77, 79, 87, and 89 Style Arms

#5 Space Saver Arm Tube with Plug Buttons

Black

Arm Type	Right	Left
Space Saver Adj. Height Desk Length	1038462	1038463
Space Saver Adj. Height Full Length	1038466	1038467
Low Space Saver Adj. Height Desk Length	1043315	1043316
Low Space Saver Adj. Height Full Length	1043319	1043320

Conventional Fixed Height Arms - Removable/Non-Removable



Conventional Fixed Height Arms - Removable/Non-Removable

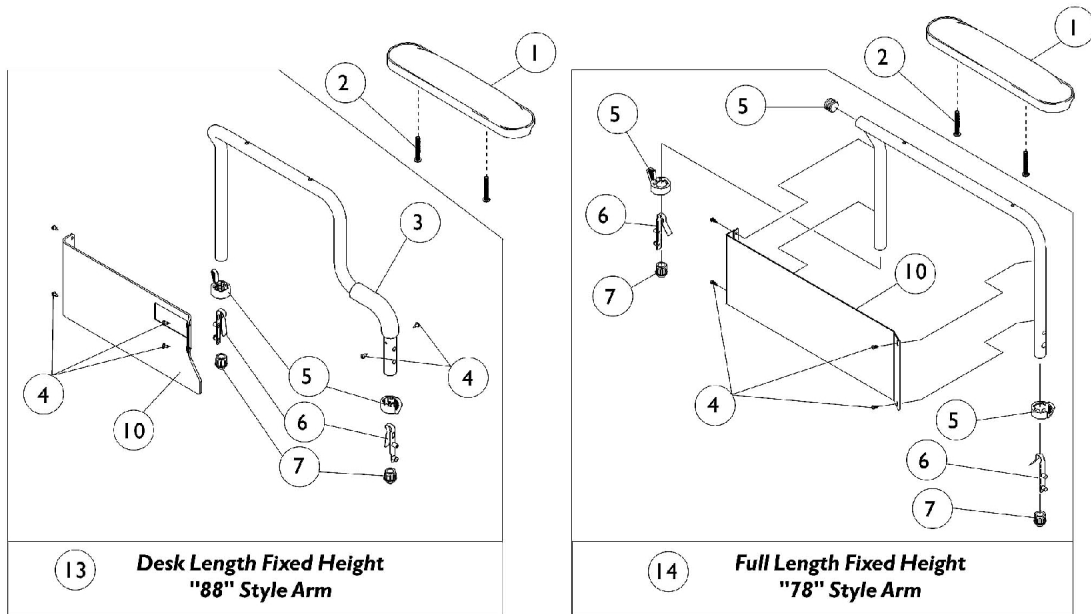
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	8881130823	Kit, Armrest, Full Length, Color - Right (Style 18)	1	1
3			Arm Pad, Full Length	1	1
4			Screw, Phillips Head (#10-32 x 1-1/8")	1	2
5			Clothing Guard, Full Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Plug, Arm Tube (3/4")	1	2
8			Spring and Button Lock	1	2
9			Handle, Quad Release	1	2
10			Armrest Tube, Full Height Conventional - Color	1	1
1			A,B	8881130824	Kit, Armrest, Full Length, Color - Left (Style 18)
3	Arm Pad, Full Length	1			1
4	Screw, Phillips Head (#10-32 x 1-1/8")	1			2
5	Clothing Guard, Full Length - Left	1			1
6	Screw, Self Tapping (#6-20 x 1/2")	1			4
7	Plug, Arm Tube (3/4")	1			2
8	Spring and Button Lock	1			2
9	Handle, Quad Release	1			2
10	Armrest Tube, Full Height Conventional - Color	1			1
1	A,B	8881135542			Kit, Armrest, Desk Length, Color - Right (Style 28)
3			Arm Pad - Desk Length	1	1
4			Package, Screw Phillips Head (#10-32 x 1-1/8")	1	2
5			Clothing Guard, Desk Length -Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Plug, Arm Tube (3/4")	1	2
8			Spring and Button Lock	1	2
9			Handle, Quad Release	1	2
10			Armrest, Desk Length, Color - Right	1	1
1			A,B	8881135543	Kit, Armrest, Desk Length, Color - Left (Style 28)
3	Arm Pad - Desk Length	1			1
4	Package, Screw Phillips Head (#10-32 x 1-1/8")	1			2
5	Clothing Guard, Desk Length -Left	1			1
6	Screw, Self Tapping (#6-20 x 1/2")	1			6
7	Plug, Arm Tube (3/4")	1			2
8	Spring and Button Lock	1			2
9	Handle, Quad Release	1			2
10	Armrest, Desk Length, Color - Left	1			1
2	C	8881127509			Kit, Arm Pad w/Screws - Full Length
3			Arm Pad, Full Length	1	1
4	C	8881127510	Screw, Phillips Head (#10-32 x 1-1/8")	1	2
2			Kit, Arm Pad w/Screws - Desk Length	1	1
3			Arm Pad - Desk Length	1	1
4			Package, Screw Phillips Head (#10-32 x 1-1/8")	1	2

Conventional Fixed Height Arms - Removable/Non-Removable

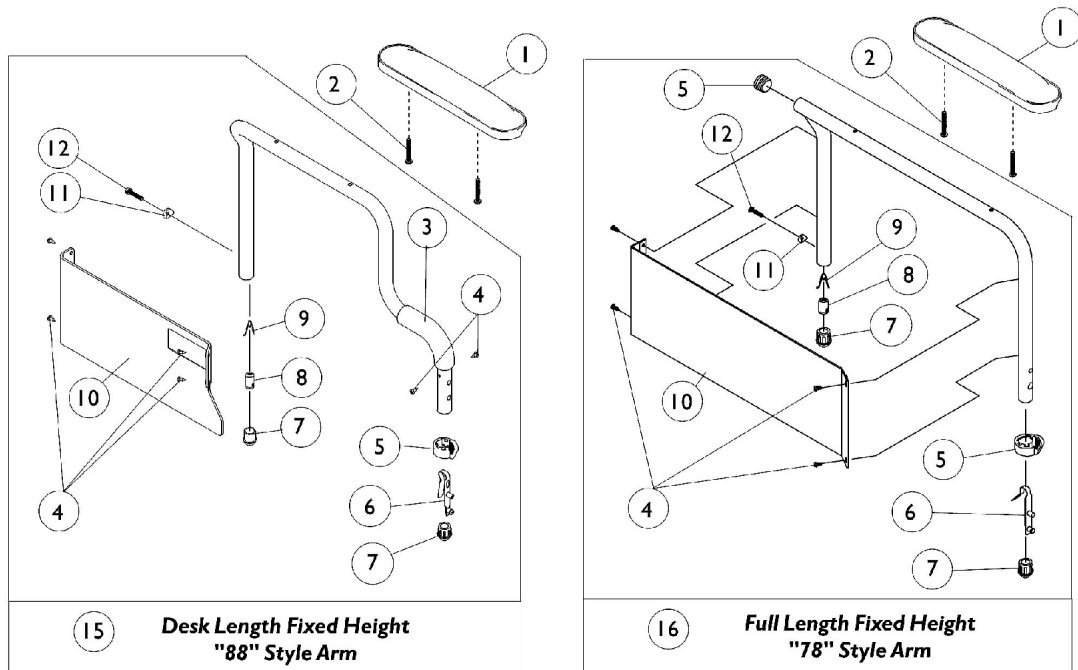
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
5	D	1117365	Kit, Clothing Guards - Desk Length w/ Screws & Decals	2	1
5	D	1117366	Kit, Clothing Guards - Full Length w/ Screws & Decals	2	1
	E	1040329	Kit, Non-Removable Fixed Height Arm Hardware	2	1
NOTE: A - Includes items 3-10. B - Specify upholstery color, see page titled "Frame Finishes, Upholstery Colors, Decals, and Packaging." C - Includes items 3 and 4. D - Includes 2 ea. Clothing Guards (Rt./Lt.), 2 ea. Decals, and 8 ea. Screws (6-20 x 1/2"). E - Not Shown. Includes Clothing Guards (Rt./Lt.) and all hardware necessary to convert arms to Non-Removable.					

Space Saver Fixed Height Arms - Removable/Non-Removable

REMOVABLE



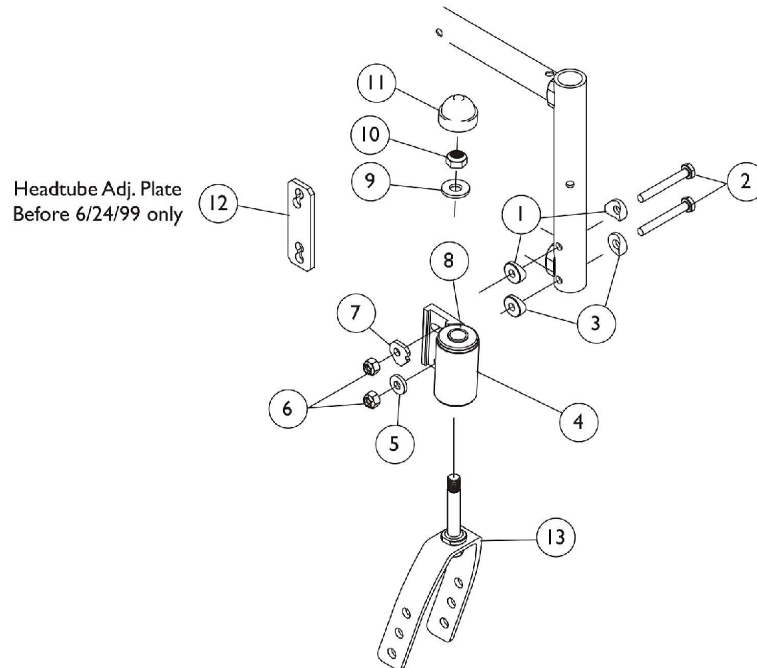
NON-REMOVABLE



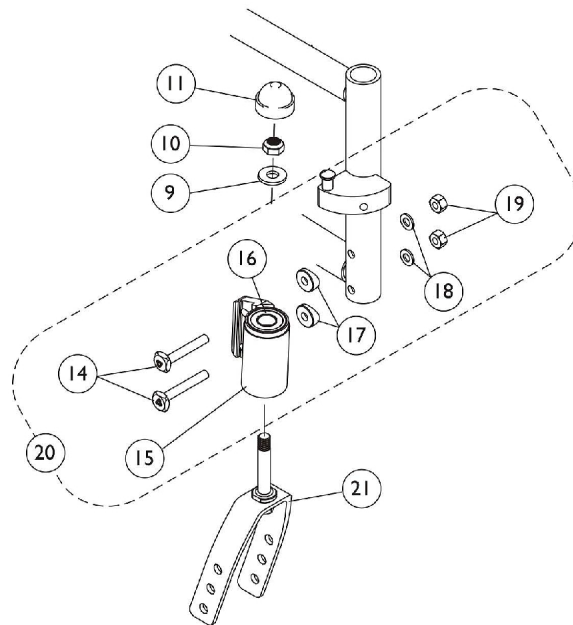
Space Saver Fixed Height Arms - Removable/Non-Removable

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881053570	Arm Pads with Screws - Desk Length	2	1
1	A	8881053571	Arm Pads with Screws - Full Length	2	1
2		1034083	Package, Screws Phillips Head (#10-32 x 1-1/8")	2	2
3		1037719	Grip, Foam	1	1
4		1020022	Screw, Self Tapping (#8-20 x 3/8")	1	6
5		1015450	Handle, Quad Release	1	2
6		1018225	Spring and Button Lock	1	2
7		1036484	Plug, Arm Tube (3/4")	1	2
8		1005834	Threaded Insert	1	1
9		40188X002	Release Spring	1	1
10	B	1123307	Clothing Guard Kit, Space Saver - Desk Length Arm w/ Screws & Decals (1 Pair)	2	1
10	B	1123308	Clothing Guard Kit, Space Saver - Full Length Arm w/ Screws & Decals (1 Pair)	2	1
11		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
12		1025708	Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
13	C,F	8881044811	Arm Assembly, Space-Saver Desk Length w/o Pad - Right	1	1
13	C,F	8881044812	Arm Assembly, Space-Saver Desk Length w/o Pad - Left	1	1
14	F	8881064782	Arm Assembly, Space-Saver Full Length w/o Pad -Right	1	1
14	F	8881064783	Arm Assembly, Space-Saver Full Length w/o Pad -Left	1	1
15	F	8881058076	Arm Assembly, Non-Rem. Space-Saver Desk Length w/o Pad, Color -Right	1	1
15	F	8881058077	Arm Assembly, Non-Rem. Space-Saver Desk Length w/o Pad, Color -Left	1	1
16	F	8881058084	Arm Assembly, Non-Rem. Space-Saver Full Length w/o Pad -Right (Color)	1	1
16	F	8881058085	Arm Assembly, Non-Rem. Space-Saver Full Length w/o Pad -Left (Color)	1	1
	D,E	1040328	Non-Removable, Space Saver Arm Hardware	2	1
<p>NOTE: A - Specify upholstery color, see page titled "Upholstery Color Options" when ordering. B - Clothing Guards not sold individually. Kit includes clothing guards, screws, and decals. C - Due to One Piece Fabrication Process, order Right and Left Arm Assemblies in pairs, for chairs manufactured before 8-16-01. D - Includes items 3-12 E - Not Shown F - Due to Clothing Guard change, it is recommend (for chairs built Before 11/25/03) when only one Arm is requested the appropriate Clothing Guard Kit (item 10) be ordered also so that the arms will match.</p>					
78 & 88 Style Arms have a height range of 10".					

Caster Forks and Headtube Hardware



Chairs built Before 6/11/04



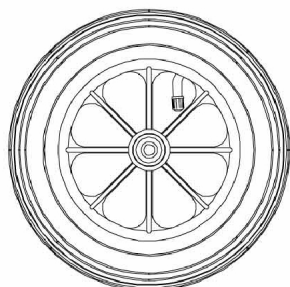
Chairs built After 6/10/04

Caster Forks and Headtube Hardware

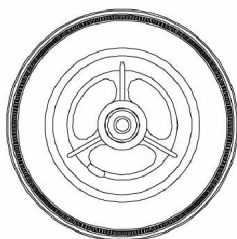
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
2		1055349	Screw, Hex Head (1/4-28 x 2")	1	4
3		1009861	Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
4	A	1094459-NLA	Headtube, Caster with Bearings -Right	1	1
4	A	1094460-NLA	Headtube, Caster with Bearings -Left	1	1
5		1018739	Washer (1/4 x 5/8 x 3/32")	1	2
6		1065362	Locknut (1/4-28)	1	4
7		1040355	Cam, Headtube Adjustment	1	2
8	B	1001801	Bearing, Flanged (1/2")	1	4
8	C	40117X021	Bearing (1/2" I.D. x 1-1/8" O.D.)	1	4
9		1021508	Washer, Nylon (5/8 x 1 x 3/32")	1	2
10		1025737	Locknut (1/2"-20)	1	2
11	B	1038353	Cap, Caster Headtube	1	2
11	C	1001843	Cap, Head Tube (Black)	1	2
12	B,D	1039303	Plate, Headtube Adjustment	1	2
13	B	1065628	Kit, Fork w/ Hardware - All 6" Casters except 6 x 2"	1	1
13	C	1037420	Fork and Stem Assembly, Aluminum (Black) - 6" Urethane Caster	1	1
13	B	1065629	Kit, Fork w/ Hardware -6 x 2" & 8" Casters	1	1
13	C	1056640	Fork and Stem Assembly, Aluminum (Black) - 6 x 2" and 8" Casters	1	1
14		1113501	Screw, Eccentric (1/4-28 x 1-11/16")	1	4
15		1124857	Headtube, Caster with Bearings -Right	1	1
15		1124858	Headtube, Caster with Bearings -Left	1	1
16		40117X021	Bearing (1/2" I.D. x 1-1/8" O.D.)	1	4
17		1009861	Spacer, Coved (1/4 x 11/16 x 1/2")	1	4
18		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
19		1055366	Locknut (1/4-28)	1	4
20	E	1126031	Caster Headtubes with Attaching Hardware (1 Pair)	2	1
21		1037420	Fork and Stem Assembly, Aluminum (Black) - 6" Urethane Caster	1	1
21		1056640	Fork and Stem Assembly, Aluminum (Black) - 6 x 2" and 8" Casters	1	1

NOTE: A - Due to product improvement, headtubes (1094459/460) are NLA. For chairs built Before 6/11/04, order item 20 (1126031) caster headtubes w/ hardware.
B - Chairs built Before 6/24/99. This headtube cap is flat.
C - Chairs built After 6/23/99. This headtube cap is domed (shown in image).
D - Headtube Adjustment Plate was replaced by items 5 and 7
E - Includes items 14-19 (hardware for both frames)

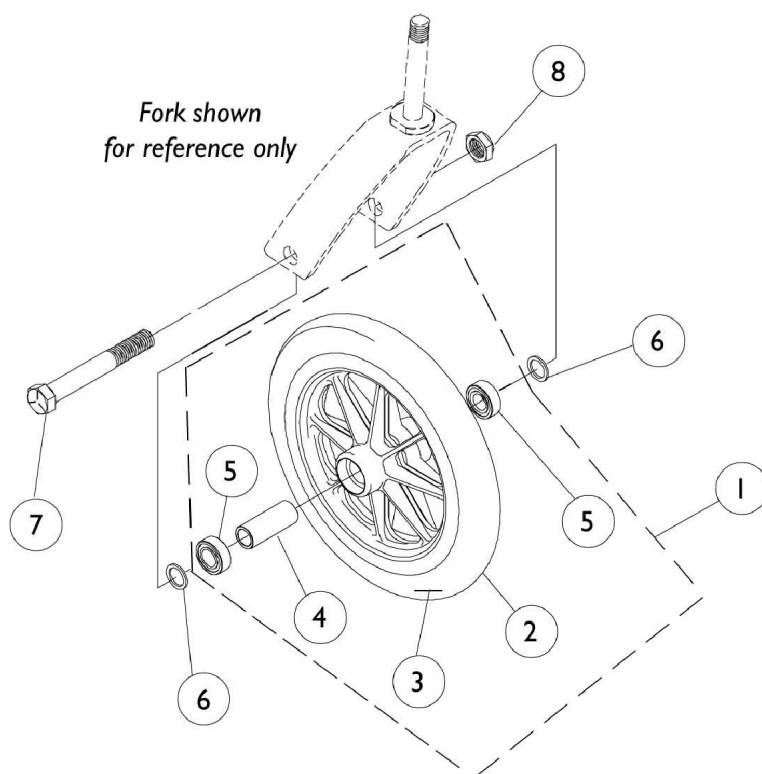
Front Casters and Hardware



8" Composite Pneumatic



6" Composite Urethane



Front Casters and Hardware

Item Number	Description	AT902 Composite Dark Grey Urethane (6x1")	6PNEU Composite Pneumatic (6 x 1")	AT903 Composite Urethane (8x1-1/4")	1292 Composite Pneumatic (8x1-1/4")	1492 Composite Pneumatic Flat Free (8 x 1-1/4")
1	Caster Assembly Single No.	1029500 See Note(s) A	1044040 See Note(s) A	1058649 See Note(s) A	1009481 See Note(s) A	1030773 See Note(s) A
2	Tire	N/A	1044039	1038157	40176X040	40176X040
3	Tube/Insert	N/A	N/A	N/A	40176X041	1010904
4	Hub Spacer	1026172	1026172	1020592	1020592	1020592
5	Bearing	40117X026	40117X026	1006049 See Note(s) B	1006049	1006049
				1040102 See Note(s) C		
6	Axle Washer	N/A	1025704	N/A	1025724	1025724
7	Axle	1025764	1025764	1025726	1025726	1025726
8	Axle Locknut	1025734	1025730	1025734	1025734	1025734
9	Axle Spacer	1026102	N/A	1025724 See Note(s) B	N/A	N/A
NOTE: A - Includes tire, tube/insert, bearings and spacer. B - Before 6/24/99 C - After 6/23/99						

Wheels without Handrims - 1/2" Axle

Chairs built Before 6/24/99

Wheel Style	Wheel Type/Size	Single Wheel Assembly	Tire	Tube Insert	Bearing	Bearing Spacer
U1763BK	Urethane 20 x 1-1/4"	1038364 See Note(s) A, B	1037774	N/A	40117X022	1015756
1763BK	Pneumatic 20 x 1-3/8"	1026422 See Note(s) A	1017519	1017520	40117X022	1015756
4763BK w/Flat-Free	Pneumatic 20 x 1-3/8"	1026423 See Note(s) A, B	1017519	1023322	40117X022	1015756
U1764BK	Urethane 22 x 1-1/4"	1032116 See Note(s) A	1028250	N/A	40117X022	1015756
1764BK	Pneumatic 22 x 1-3/8"	1026420 See Note(s) A	1018544	1018545	40117X022	1015756
4764BK w/Flat-Free	Pneumatic 22 x 1-3/8"	1026421 See Note(s) A, B	1018544	1023323	40117X022	1015756
7 Spoke U2244BK	Urethane 24 x 1-1/4"	1032118 See Note(s) A	1026904	N/A	40117X022	1015756
2244BK	Pneumatic 24 x 1-3/8"	1026362	40176X060	40176X061	40117X022	1015756
4244BK w/Flat-Free	Pneumatic 24 x 1-3/8"	1026363 See Note(s) B	40176X060	1010906	40117X022	1015756
9 Spoke U2222	Urethane 24"	1039320-NLA See Note(s) C	1039304	N/A	40117X022	1015756
1/2" Axle	Urethane 24"	1080380 See Note(s) D, B	1080400	N/A	40117X022	1015756
NOTE: A - When ordering 20" or 22" wheels, a wheel lock shoe spacer may also be required. See Wheel Locks. B - Urethane Wheel with Flat Free Inserts have a plug which caps an opening in the rim. C - Before 11/20/98 D - Between 11/20/98 to 6/23/99						

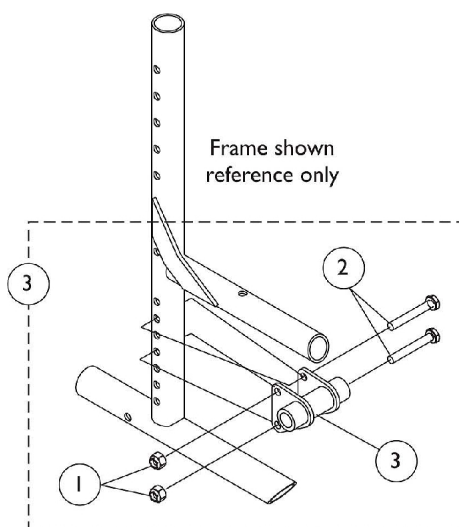
Wheels without Handrims - 7/16" Axle

Chairs built After 6/23/99

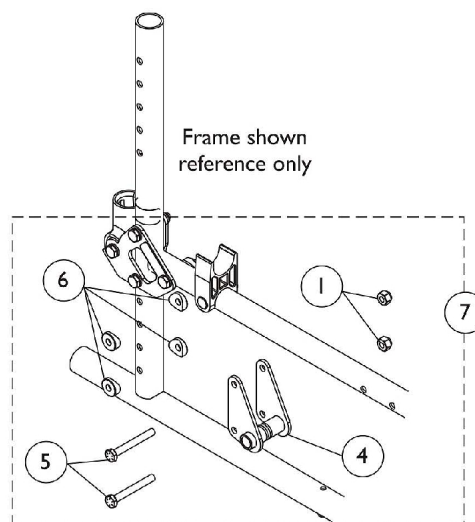
Wheel Style	Wheel Size	Tire Type	Single Wheel Assembly	Tire	Tube Insert	Bearing	Bearing Spacer
U1763BK	20x1-1/4"	Urethane	1038555 See Note(s) B, A	1037774	N/A	40117X024	1015756
1763BK	20 x 1-3/8"	Pneumatic	1034126 See Note(s) A	1017519	1017520	40117X024	1015756
4763BK	20 x 1-3/8"	Pneumatic with Flat Free Inserts	1034127 See Note(s) B, A	1017519	1023322	40117X024	1015756
U1764BK	22 x 1-1/4"	Urethane	1032115 See Note(s) A	1028250	N/A	40117X024	1015756
1764BK	22 x 1-3/8"	Pneumatic	1027149 See Note(s) A	1018544	1018545	40117X024	1015756
4746BK	22 x 1-3/8"	Pneumatic with Flat Free Insert	1027150 See Note(s) B, A	1018544	1023323	40117X024	1015756
U2244BK 7 Spoke	24 x 1-1/4"	Urethane	1032117	1026904	N/A	40117X024	1015756
2244BK	24 x 1-3/8"	Pneumatic	1025123	40176X060	40176X061	40117X024	1015756
4244BK	24 x 1-3/8"	Pneumatic with Flat Free Insert	1025124	40176X060	1010906	40117X024	1015756
U2222 9 Spoke	24"	Urethane	1080378 See Note(s) B, E	1080400	N/A	40117X024	1015756
NOTE: A - When ordering 20" or 22" wheels, a wheel lock shoe spacer may also be required. See Wheel Locks. B - Urethane and Wheel with Flat Free Inserts have a plug which caps an opening in the rim. E - After 6/23/99							

Axles and Axle Mounting Plate Hardware

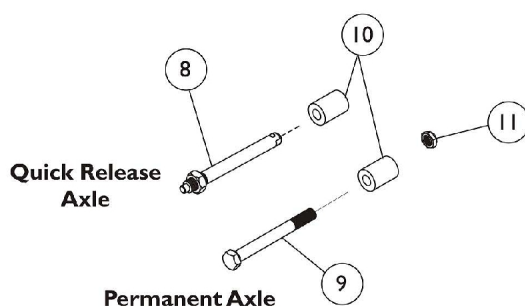
For Amputee Attachment, no new hardware is needed, see Owner's Manual to reconfigure Axle Bracket, item 4.



Chairs built Before 6/24/99



Chairs built After 6/23/99



Axles and Axle Mounting Plate Hardware

For Amputee Attachment, no new hardware is needed, see Owner's Manual to reconfigure Axle Bracket, item 4.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1065362	Locknut (1/4-28)	1	4
2		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	4
3	C,D,F, A	1083141	Axle Plates with Mounting Hardware (1 Pair)	2	1
3	B,C,D, F	1083142	Axle Plates with Mounting Hardware (1 Pair)	2	1
4		1086807	Axle Mounting Plate - Right	1	1
4		1086808	Axle Mounting Plate - Left	1	1
5		1114099	Screw, Hex Head (1/4-28 x 2")	1	4
6		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	8
7	E,G	1088229	Axle Plates with Mounting Hardware (1 Pair)	2	1
8	D,A	1026930	Axle, Quick Release (1/2 x 4-1/2")	1	2
8	B,D	1040361	Axle, Quick Release w/ Locknut (1/2" x 5")	1	2
8	E,A	1015436	Axle, Quick Release (7/16" x 4-1/2")	1	2
8	B,E	56000X651	Axle, Quick Release (7/16" x 5-7/16")	1	2
9	D	1049227	Screw, Hex Head (1/2-20 x 5-1/4")	1	2
9	E,A	47203X025	Bolt, Hex Head Cap (7/16-20 x 4-3/4")	1	2
9	B,E	1085454	Screw, Hex Head Cap (7/16-20 x 5-1/8")	1	2
10	D	1038117-NLA	Bushing	1	2
10	E,A	1026101	Spacer (7/16 x 5/8 x 3/16")	1	2
10	B,E	1088230	Spacer (7/16 x 5/8 x 5/8")	1	2
11	D	1025737	Locknut (1/2"-20)	1	2
11	E	1088235	Locknut (7/16-20)	1	2
NOTE: A - Chairs with Space-Saver Style Arms. B - Chairs with Conventional Style Arms. C - Axle Mounting Plate is not sold separately on chairs built Before 6/24/99. Must be replaced in pairs only. D - Chairs built Before 6/24/99. E - Chairs built After 6/23/99. F - Includes items 1-3. G - Includes items 1,4-6.					

Handrims and Attaching Hardware Kits

20" Wheels

Handrim Type	Wheel Style 1763BK / 4763BK / U1763BK	Attaching Hardware
Chrome	1019999	1025153
Aluminum	1033374	1026383
Black Plastic	1115400	1026384

22" Wheels

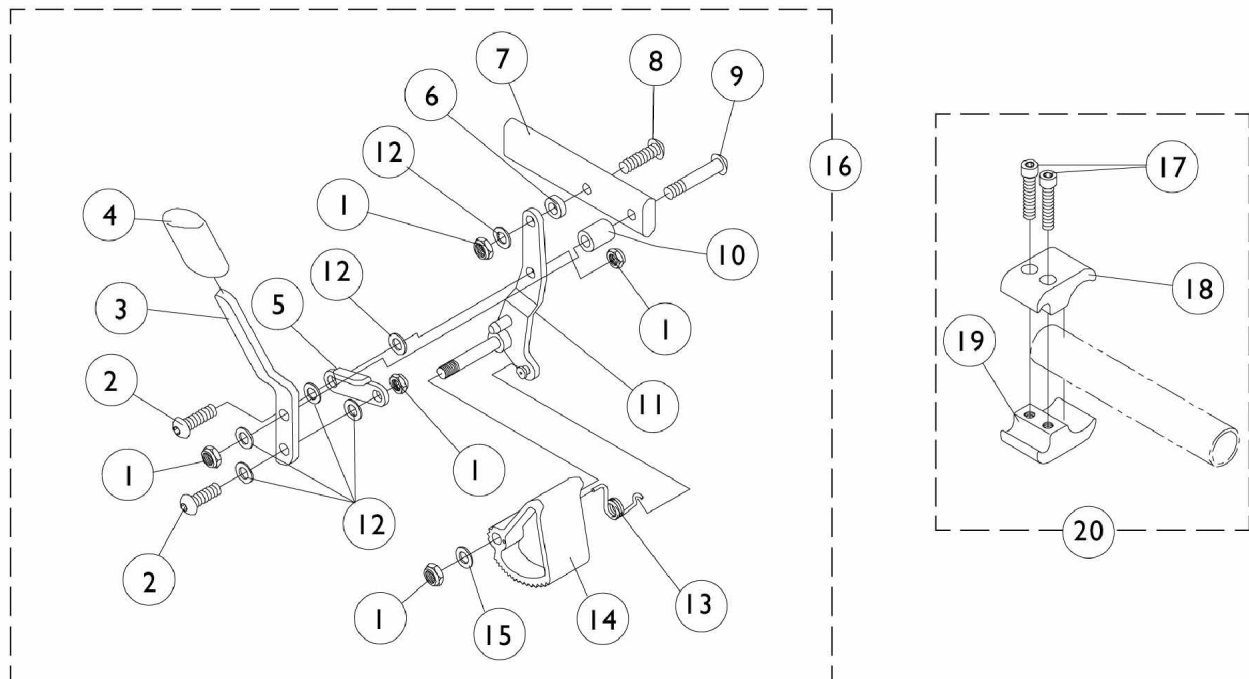
Handrim Type	Wheel Style 1764BK / 4764BK / U1764BK	Attaching Hardware
Chrome	1020000	1025153
Aluminum	1033373	1026384
Black Plastic Coated	1115401	1026383
8 Vertical Proj. Black	1115412	1026380

Handrims and Attaching Hardware Kits

24" Wheels

Handrim Type	Wheel Style 2244BK / 4244BK / U2244BK 7 Point Attaching	Attaching Hardware 2244BK / 4244BK / U2244BK	Wheel Style U2222 6 Point Attaching	Attaching Hardware U2222
Chrome	1019836	1025153	N/A	N/A
Aluminum	1033372	1026384	N/A	N/A
12 Vertical Proj. Black	1115395	1026382	N/A	N/A
8 Vertical Proj. Black	1115394	1026380	1115399	1044785
8 Oblique Proj. Black	1115396	1026381	1115398	1026381
Black Plastic Coated	1115397	1026383	1115462	1041403
Composite	1064036	1065790	1063919	1065791
Black Wrinkle Coated	N/A	N/A	1048930	1026388

High Mount Wheel Lock with Hill Holder (Before 6/24/99)

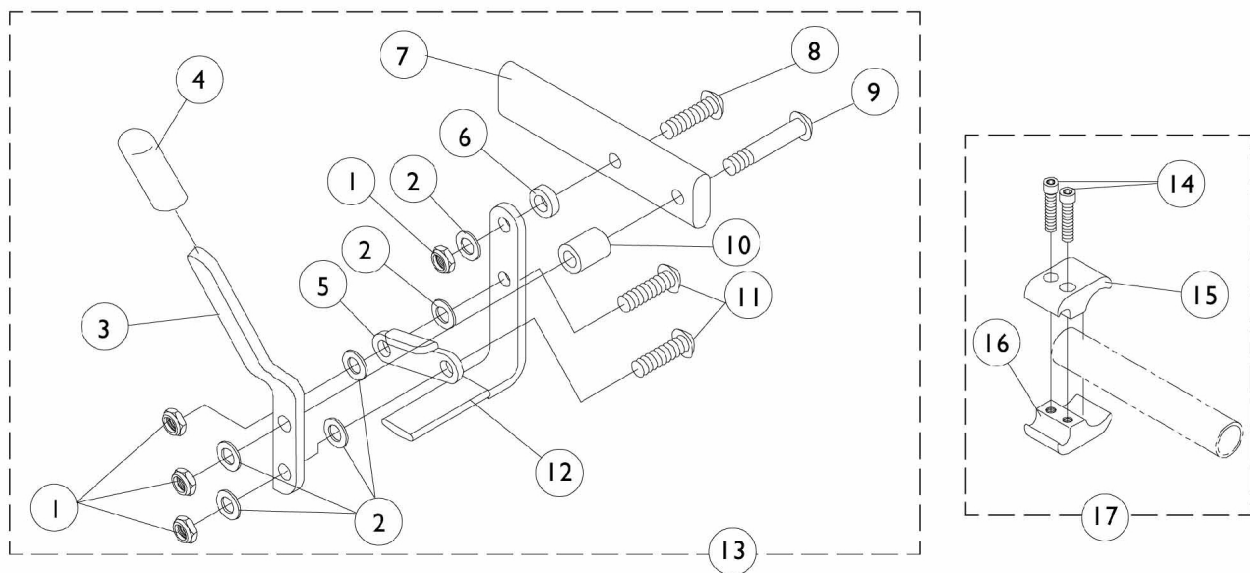


High Mount Wheel Lock with Hill Holder (Before 6/24/99)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930334	Locknut (1/4-28)	25	5
2		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	2
3		1038344	Handle, Hill Holder - Right	1	1
3		1038345	Handle, Hill Holder - Left	1	1
4		1006490	Tip, Black	1	1
5		1018727	Link, Stop	1	1
6		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1
7		1028399	Strap, Wheel Lock	1	1
8		1055306	Screw, Button Head Cap (1/4-28 x 7/8")	1	1
9		1059284	Screw, Button Head Socket (1/4-28 x 1-1/4")	1	1
10		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
11		1026829	Bracket - Right	1	1
11		1026830	Bracket - Left	1	1
12		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	6
13		1016650	Spring Torsion - Right	1	1
13		1016651	Spring Torsion - Left	1	1
14		1015857	Shoe	1	1
15		1013971	Washer, Nylon (1/4 x 7/16 x 5/64")	1	1
16		1039323	Hill Holder Wheel Lock Assembly -Right	1	1
16		1039324	Hill Holder Wheel Lock Assembly -Left	1	1
17		1027268	Screw, Allen Head (1/4-20 x 1")	1	2
18		1038113	Clamp, Wheel Lock (Threaded) (7/8")	1	1
19		1038114	Clamp, Wheel Lock (Non-Threaded) (7/8")	1	1
20		1039343	Kit, Hardware, Clamp Wheel Lock	2	1
			Clamp, Wheel Lock (Non-Threaded) (7/8")	1	2
			Clamp, Wheel Lock (Threaded) (7/8")	1	2
			Screw, Allen Head (1/4-20 x 1")	1	4

High Mount Wheel Lock

Push to Lock (Before 6/24/99)



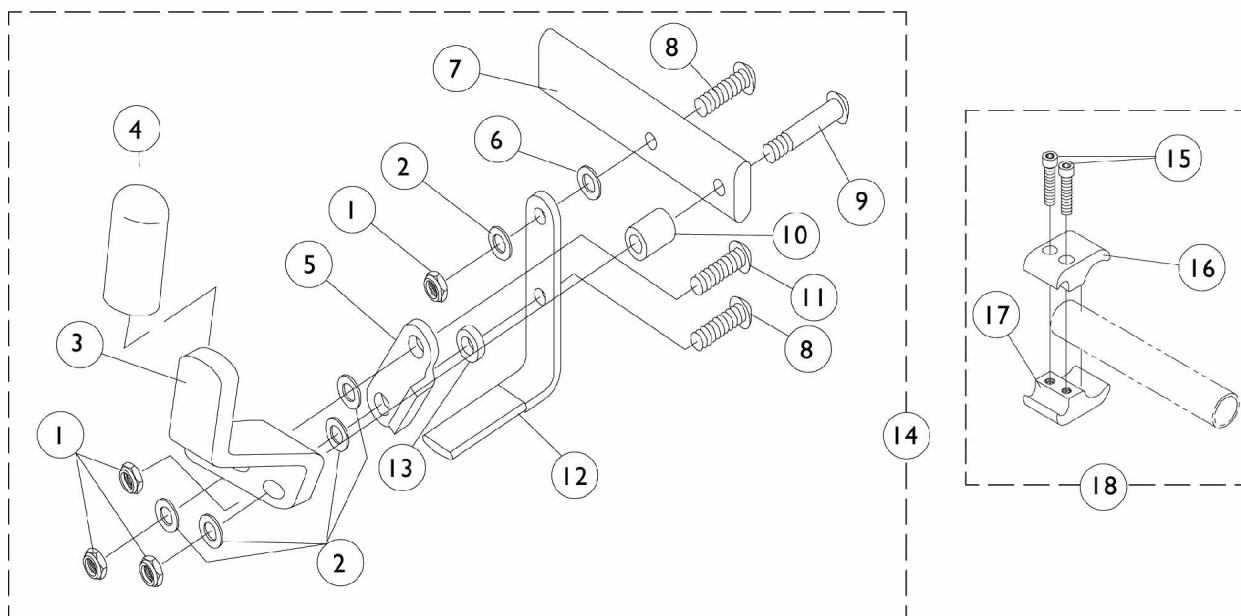
High Mount Wheel Lock

Push to Lock (Before 6/24/99)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930334	Locknut (1/4-28)	25	4
2		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	6
3		1038344	Handle, Hill Holder - Right	1	1
3		1038345	Handle, Hill Holder - Left	1	1
4		47376X024	Tip, Wheel Lock Rubber	1	1
5		1018733	Link	1	1
6		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1
7		1028399	Strap, Wheel Lock	1	1
8		1055306	Screw, Button Head Cap (1/4-28 x 7/8")	1	1
9		1059284	Screw, Button Head Socket (1/4-28 x 1-1/4")	1	1
10		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
11		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	2
12		1021405	Shoe, Wheel Lock	1	1
13	A	1029423	Wheel Lock Assembly - Right	1	1
13	A	1029424	Wheel Lock Assembly - Left	1	1
13	B	1047703		1	1
13	B	1047704		1	1
14		1027268	Screw, Allen Head (1/4-20 x 1")	1	2
15		1038114	Clamp, Wheel Lock (Non-Threaded) (7/8")	1	1
16		1038113	Clamp, Wheel Lock (Threaded) (7/8")	1	1
17		1039343	Kit, Hardware, Clamp Wheel Lock	2	1
			Clamp, Wheel Lock (Non-Threaded) (7/8")	1	2
			Clamp, Wheel Lock (Threaded) (7/8")	1	2
			Screw, Allen Head (1/4-20 x 1")	1	4
NOTE: A - Before 6/94 B - After 5/94					

High Mount Wheel Lock

Pull to Lock (Before 6/24/99)

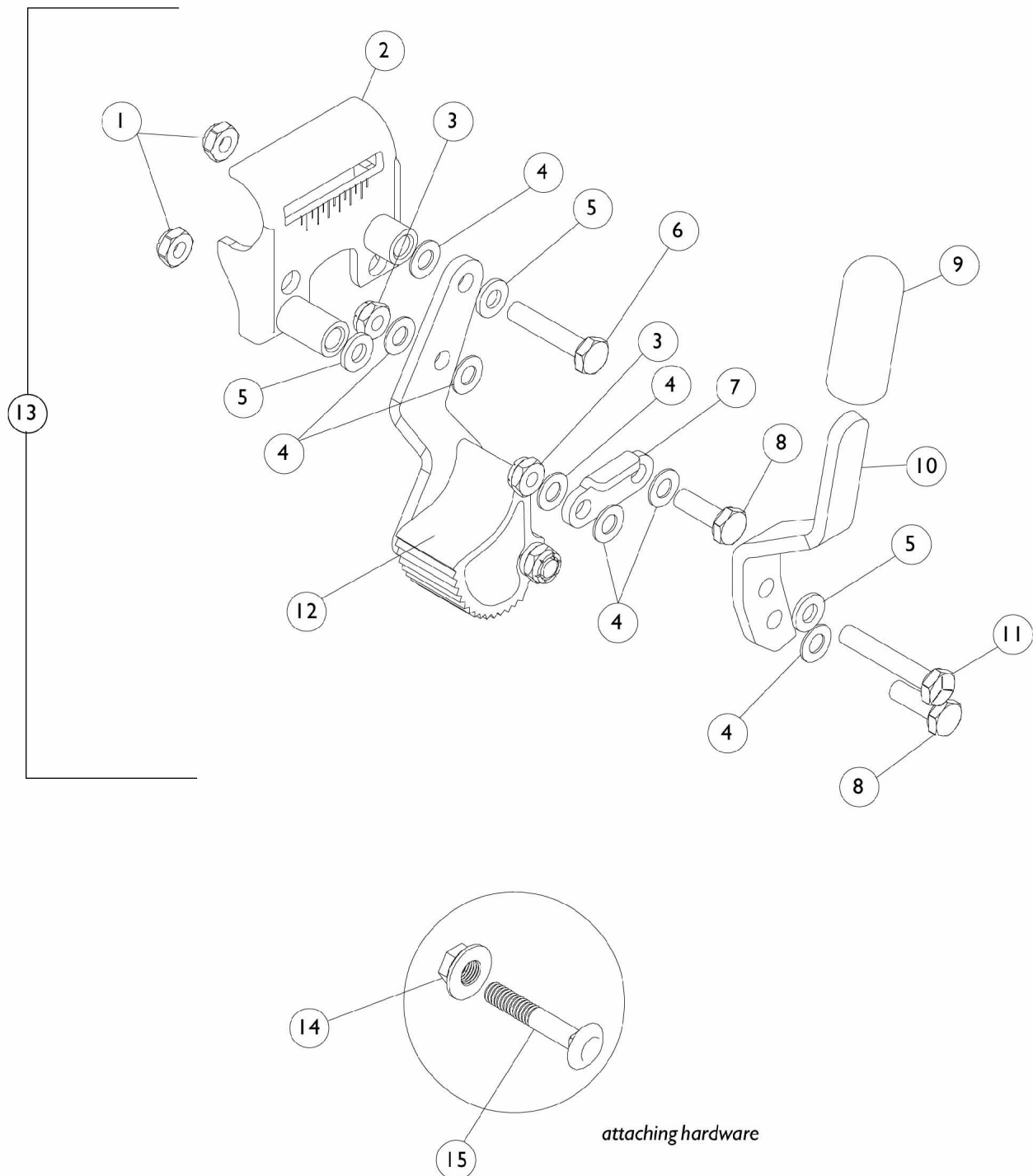


High Mount Wheel Lock Pull to Lock (Before 6/24/99)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930334	Locknut (1/4-28)	25	4
2		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	5
3		1031780	Handle, Pull/Lock (Black) - Right	1	1
3		1031781	Handle, Pull/Lock (Black) - Left	1	1
4		47376X024	Tip, Wheel Lock Rubber	1	1
5		1018733	Link	1	1
6		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
7		1028399	Strap, Wheel Lock	1	1
8		1055305	Screw, Button Head Socket Cap (1/4-28 x 3/4")	1	2
9		1059284	Screw, Button Head Socket (1/4-28 x 1-1/4")	1	1
10		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
11		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	1
12		1021405	Shoe, Wheel Lock	1	1
13		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1
14	A	1038552	Wheel Lock Assembly -Right	1	1
14	A	1038553	Wheel Lock Assembly -Left	1	1
14	B	1049539	Wheel Lock, Hi-Mount, Pull to Lock - Right	1	1
14	B	1049540	Wheel Lock, Hi-Mount, Pull to Lock - Left	1	1
15		1027268	Screw, Allen Head (1/4-20 x 1")	1	2
16		1038114	Clamp, Wheel Lock (Non-Threaded) (7/8")	1	1
17		1038113	Clamp, Wheel Lock (Threaded) (7/8")	1	1
18		1039343	Kit, Hardware, Clamp Wheel Lock	2	1
			Clamp, Wheel Lock (Non-Threaded) (7/8")	1	2
			Clamp, Wheel Lock (Threaded) (7/8")	1	2
			Screw, Allen Head (1/4-20 x 1")	1	4
NOTE: A - Before 6/94 B - After 5/94					

Hill Holder Wheel Locks Conventional Arms

(For chairs built After 6/23/99)



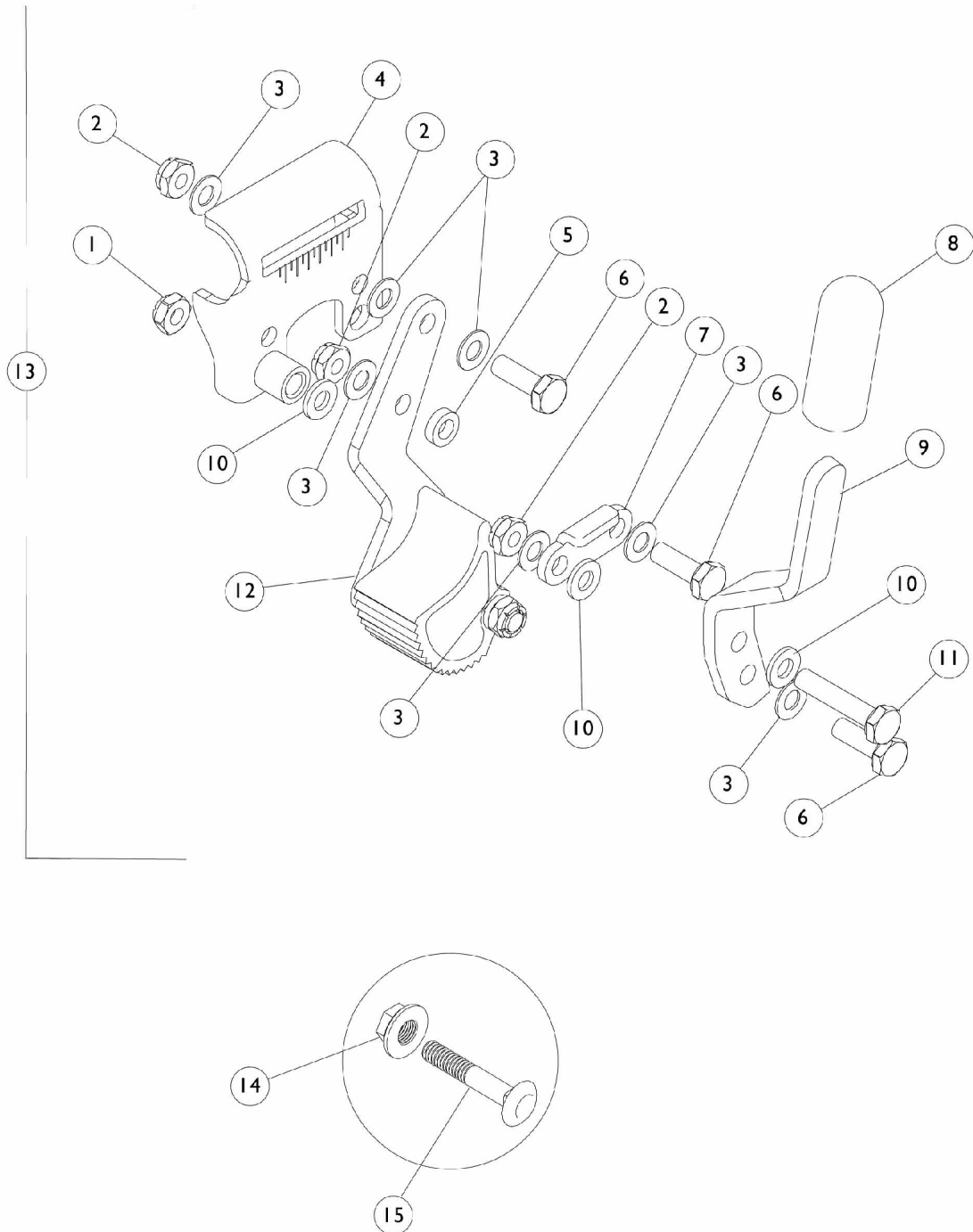
Hill Holder Wheel Locks Conventional Arms

(For chairs built After 6/23/99)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930364	Pkg, Locknut (1/4-20)	25	2
2		1016037	Bracket, Mounting - Right	1	1
2		1016038	Bracket, Mounting - Left	1	1
3		7930367	Locknut (1/4-28)	25	2
4		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	7
5		1010398	Washer, Nylon (1/4 x 1/2 x 1/16")	1	3
6		1007017	Screw, Hex Head (1/4-20 x 1-1/4")	1	1
7		1017861	Link	1	1
8		60274X012	Screw, Hex Head Cap (1/4-28 x 3/4")	1	2
9		47376X024	Tip, Wheel Lock Rubber	1	1
10	B	1016588	Handle, Adult Push - Right	1	1
10	B	1016589	Handle, Adult Push - Left	1	1
10	C	1016590	Handle, Hemi Pull - Right	1	1
10	C	1016591	Handle, Hemi Pull - Left	1	1
11		7930350	Screw, Hex Head (1/4-20 x 1-1/2")	25	1
12		1016892	Hill Holder - Right	1	1
12		1016893	Hill Holder - Left	1	1
13	A,B	1034210	Wheel Lock Assembly, Hill Holder, Push to Lock - Right	1	1
13	A,B	1034211	Wheel Lock Assembly, Hill Holder, Push to Lock - Left	1	1
13	A,C	1025429	Wheel Lock Assembly, Hill Holder, Pull to Lock - Right	1	1
13	A,C	1025430	Wheel Lock Assembly, Hill Holder, Pull to Lock - Left	1	1
14		7930316	Pkg, Hex Flange Nut (1/4-20)	25	1
15		1021402	Bolt, Carriage (1/4-20 x 2")	1	1
NOTE: A - Hill Holder Wheel Locks not for use with urethane tires. B - Push to Lock C - Pull to Lock Push to Lock Shown					

Hill Holder Wheel Locks Space Saver Arms

(For chairs built After 6/23/99)



Attaching hardware

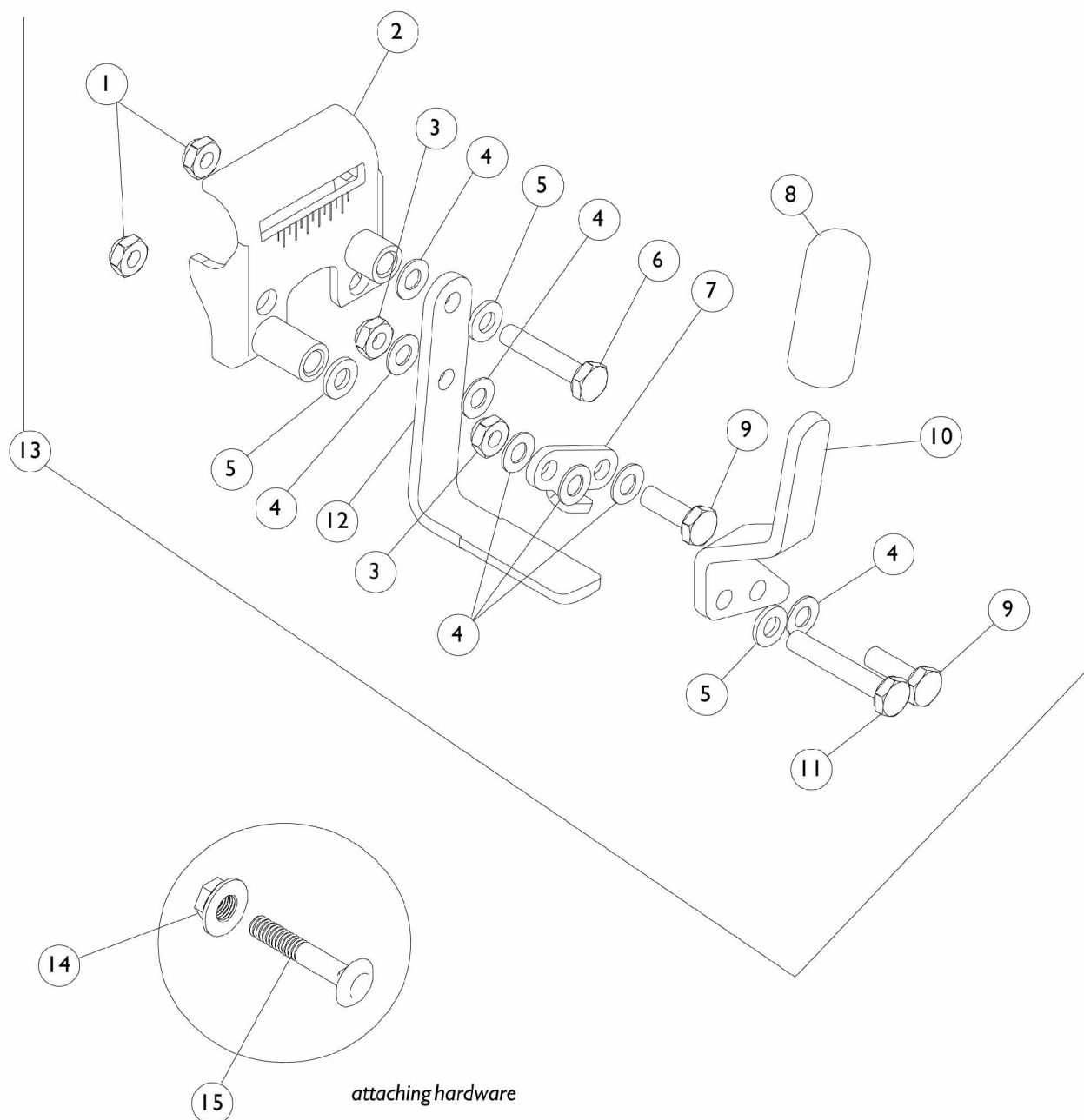
Hill Holder Wheel Locks Space Saver Arms

(For chairs built After 6/23/99)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930364	Pkg, Locknut (1/4-20)	25	1
2		7930367	Locknut (1/4-28)	25	3
3		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	7
4		1015445	Bracket, Mounting - Right	1	1
4		1015446	Bracket, Mounting - Left	1	1
5		40157X004	Spacer, Nylon (1/4 x 1/8")	1	1
6		60274X012	Screw, Hex Head Cap (1/4-28 x 3/4")	1	3
7		1017861	Link	1	1
8		47376X024	Tip, Wheel Lock Rubber	1	1
9	B	1016588	Handle, Adult Push - Right	1	1
9	B	1016589	Handle, Adult Push - Left	1	1
9	C	1016590	Handle, Hemi Pull - Right	1	1
9	C	1016591	Handle, Hemi Pull - Left	1	1
10		1010398	Washer, Nylon (1/4 x 1/2 x 1/16")	1	3
11		1007017	Screw, Hex Head (1/4-20 x 1-1/4")	1	1
12		1016892	Hill Holder - Right	1	1
12		1016893	Hill Holder - Left	1	1
13	A,B	1034212	Wheel Lock Assembly, Hill Holder, Push to Lock - Right	1	1
13	A,B	1034213	Wheel Lock Assembly, Hill Holder, Push to Lock - Left	1	1
13	A,C	1034214	Wheel Lock Assembly, Hill Holder, Pull to Lock - Right	1	1
13	A,C	1034215	Wheel Lock Assembly, Hill Holder, Pull to Lock - Left	1	1
14		7930316	Pkg, Hex Flange Nut (1/4-20)	25	1
15		1021402	Bolt, Carriage (1/4-20 x 2")	1	1
NOTE: A - Hill Hlder Wheel Locks not for use with urethane tires. B - Push to Lock C - Pull to Lock Push to Lock Shown					

Wheel Lock - Conventional Arms

(For chairs built After 6/23/99)



Wheel Lock - Conventional Arms

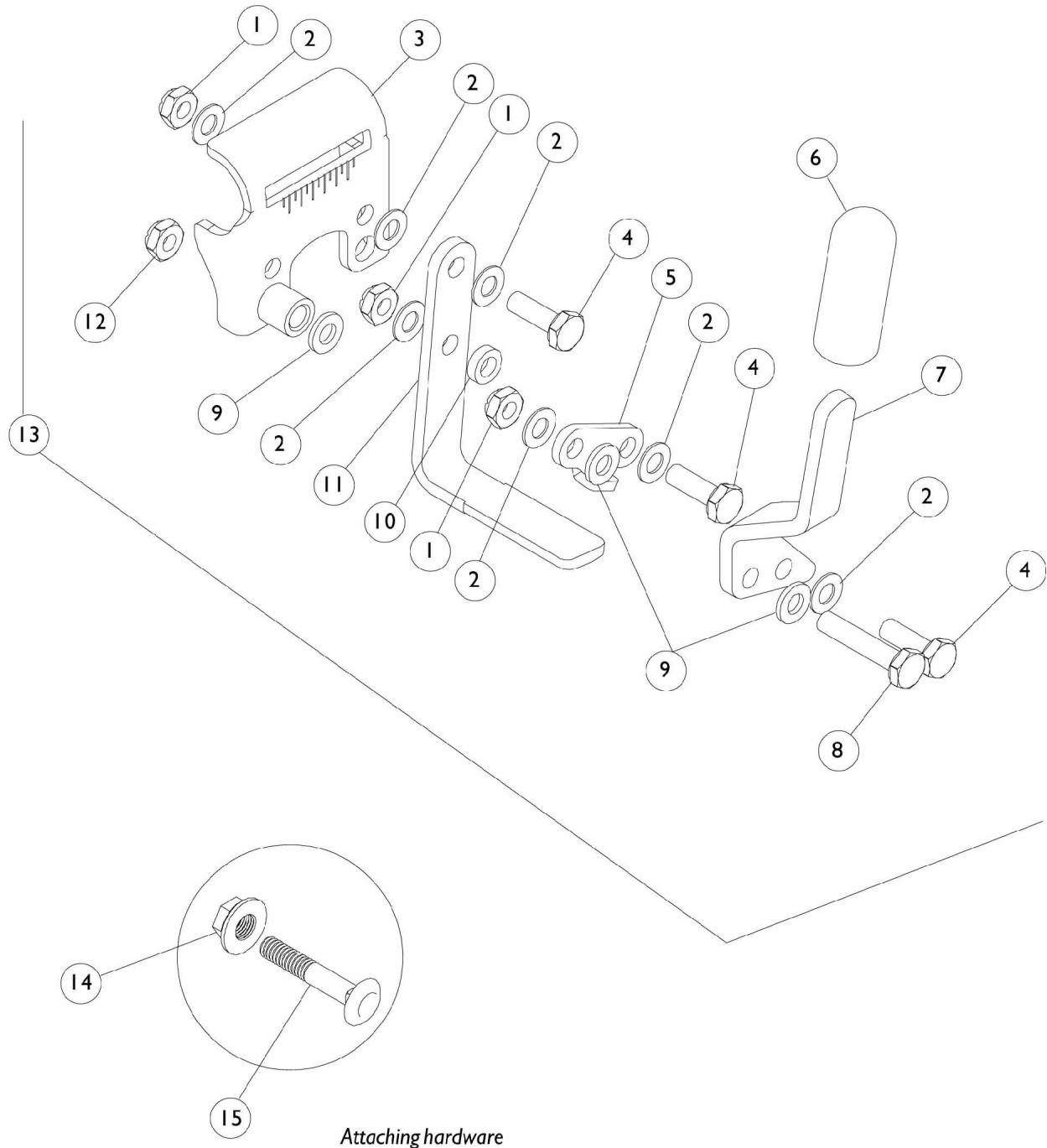
(For chairs built After 6/23/99)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930323	Pkg, Locknut (1/4-20)	25	2
2	A,B	1026049	Mounting Bracket -Right	1	1
2	A,B	1026050	Mounting Bracket -Left	1	1
3		7930334	Locknut (1/4-28)	25	2
4		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	7
5		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	3
6		1021406	Screw, Hex Head Cap (1/4-20 x 1-1/4")	1	1
7		1021404	Link	1	1
8		47376X024	Tip, Wheel Lock Rubber	1	1
9		1028687	Screw, Hex Head Cap (1/4-28 x 3/4")	1	2
10	A	1021408	Handle, Wheel Lock -Right	1	1
10	A	1021409	Handle, Wheel Lock -Left	1	1
10	B	1031780	Handle, Pull/Lock (Black) - Right	1	1
10	B	1031781	Handle, Pull/Lock (Black) - Left	1	1
11		1030949	Screw, Hex Head Cap (1/4-20 x 1-1/2")	1	1
12		1021405	Shoe, Wheel Lock	1	1
13	A	1031782	Wheel Lock Assembly w/o Attaching Hardware, Adult - Right	1	1
13	A	1031783	Wheel Lock Assembly w/o Attaching Hardware, Adult - Left	1	1
13	B	1031796	Wheel Lock Assembly w/o Attaching Hardware, Hemi - Right	1	1
13	B	1031797	Wheel Lock Assembly w/o Attaching Hardware, Hemi - Left	1	1
14	C	7930316	Pkg, Hex Flange Nut (1/4-20)	25	1
15	C	1021402	Bolt, Carriage (1/4-20 x 2")	1	1
	D,E,G, H	7400109	Kit, Wheel Lock Shoe Spacer	2	1
			Screw, Set (#8-32 x 3/16")	1	4
			Spacer, Shoe Wheel Lock (2-7/16" Long)	1	2
	D,F,G, H	1037422	Kit, Wheel Lock Shoe Spacer, 22" Rear Wheels	2	1
			Spacer, Wheel Lock Shoe (1-45/64" Long)	1	2
			Screw, Set (#8-32 x 3/16")	1	4
	D,E	7930306	Screw, Set (#8-32 x 3/16")	25	2

NOTE: A - Push to Lock
 B - Pull to lock
 C - Attaching Hardware
 D - These items are not included with wheel lock, they may be needed if chair has 20 or 20" rear wheels.
 E - 20" Rear Wheels
 F - 22" Rear Wheels
 G - Assembly includes Set Screws
 H - Not Shown

Pull to Lock Shown

Wheel Lock - Space-Saver Arms (For chairs built After 6/23/99)

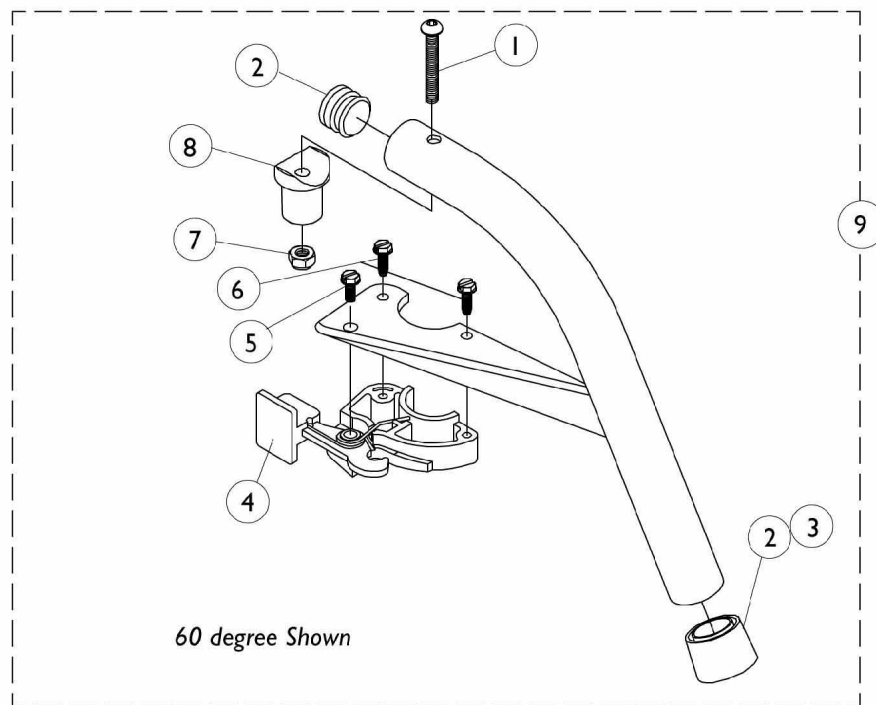


Wheel Lock - Space-Saver Arms (For chairs built After 6/23/99)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930334	Locknut (1/4-28)	25	3
2		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	7
3		1031787	Bracket, Mounting - Right	1	1
3		1031788	Bracket, Mounting - Left	1	1
4		1028687	Screw, Hex Head Cap (1/4-28 x 3/4")	1	3
5		1021404	Link	1	1
6		47376X024	Tip, Wheel Lock Rubber	1	1
7	A	1021408	Handle, Wheel Lock -Right	1	1
7	A	1021409	Handle, Wheel Lock -Left	1	1
7	B	1031780	Handle, Pull/Lock (Black) - Right	1	1
7	B	1031781	Handle, Pull/Lock (Black) - Left	1	1
8		1021406	Screw, Hex Head Cap (1/4-20 x 1-1/4")	1	1
9		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	3
10		1026105	Spacer, Nylon (1/4 x 7/16 x 1/8")	1	1
11		1021405	Shoe, Wheel Lock	1	1
12		7930323	Pkg, Locknut (1/4-20)	25	1
13	A	1031792	Wheel Lock Assembly w/o attaching Hardware, Adult - Right	1	1
13	A	1031793	Wheel Lock Assembly w/o attaching Hardware, Adult - Left	1	1
13	B	1031794	Wheel Lock Assembly w/o attaching Hardware, Hemi - Right	1	1
13	B	1031795	Wheel Lock Assembly w/o attaching Hardware, Hemi - Left	1	1
14	C	7930316	Pkg, Hex Flange Nut (1/4-20)	25	1
15	C	1021402	Bolt, Carriage (1/4-20 x 2")	1	1
	D,E,F, H	7400109	Kit, Wheel Lock Shoe Spacer	2	1
			Screw, Set (#8-32 x 3/16")	1	4
			Spacer, Shoe Wheel Lock (2-7/16" Long)	1	2
	D,E,G, H	1037422	Kit, Wheel Lock Shoe Spacer, 22" Rear Wheels	2	1
			Spacer, Wheel Lock Shoe (1-45/64" Long)	1	2
			Screw, Set (#8-32 x 3/16")	1	4
	H	7930306	Screw, Set (#8-32 x 3/16")	25	2
NOTE: A - Push to Lock B - Pull to Lock C - Attaching Hardware D - These items are not included with wheel lock, they may be needed if chair has 20" or 22" rear wheels. E - Assembly includes Set Screws (pair) F - 20" Rear Wheels G - 22" Rear Wheels H - Not Shown					

Footrest Support Assemblies

Swingaway 60° and 70°



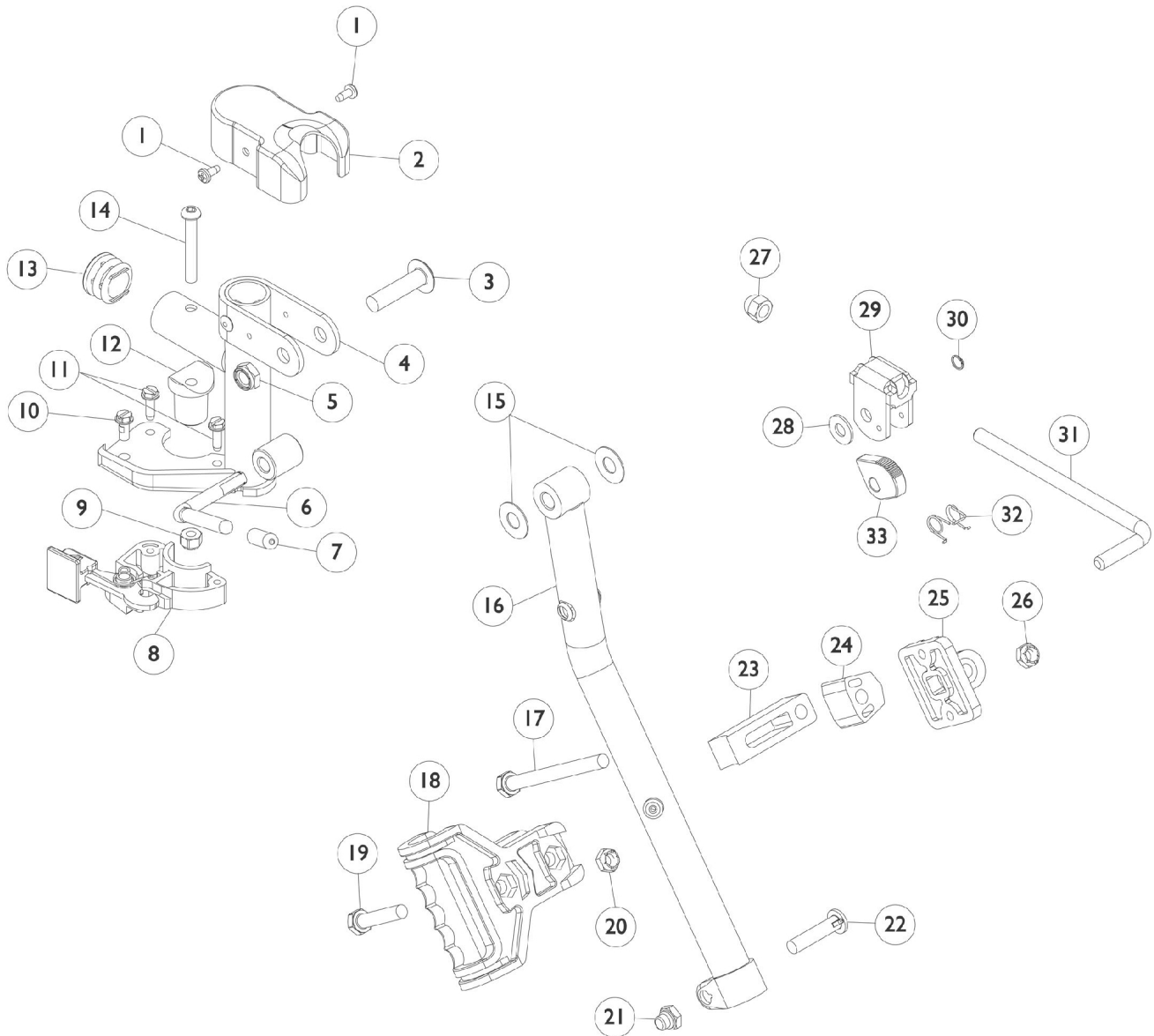
Footrest Support Assemblies Swingaway 60° and 70°

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930301	Pkg, Button Head Cap Screw (1/4-20 x 1-3/4")	25	1
2		1056328	Plug Button (1")	1	2
3		1026124	Anti-Rattle Collar	1	1
4		1025454	Latch Housing - Right	1	1
4		1025455	Latch Housing - Left	1	1
5		7930314	Screw, Slotted Hex Head (#10-32 x 1/2")	25	1
6		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
7		7930333	Locknut (1/4-20)	25	1
8		1017148	Plug, Pivot	1	1
9	A	8881026992	Footrest Support Assembly, 60° - Right	1	1
9	A	8881026993	Footrest Support Assembly, 60° - Left	1	1
9	A	8881026994	Footrest Support Assembly, 70° Non Tapered - Right	1	1
9	A	8881026995	Footrest Support Assembly, 70° Non Tapered - Left	1	1
9	A	8881026996	Footrest Support Assembly, 70° Tapered - Right	1	1
9	A	8881026997	Footrest Support Assembly, 70° Tapered - Left	1	1
	B	1026987	Impact Guard, 8" Long	1	1
	B	1054571	Kit, Sector Block - Right	1	1
	B	1054572	Kit, Sector Block - Left	1	1
<p>NOTE: A - Specify frame color when ordering see page titled, "Frame Finishes and Touch-up Paint". B - Not Shown</p> <p>Front Rigging Supports for chairs built before 4/92 must be replaced with a pair, also, new sectors must be ordered (1054571 Right and 1054572 Left) for all model chairs built Before 4/4/95.</p>					

Legrest Support Assembly - P30E

Ratchet Style (Before 9/21/05)

Specify frame color when ordering.



Legrest Support Assembly - P30E

Ratchet Style (Before 9/21/05)

Specify frame color when ordering.

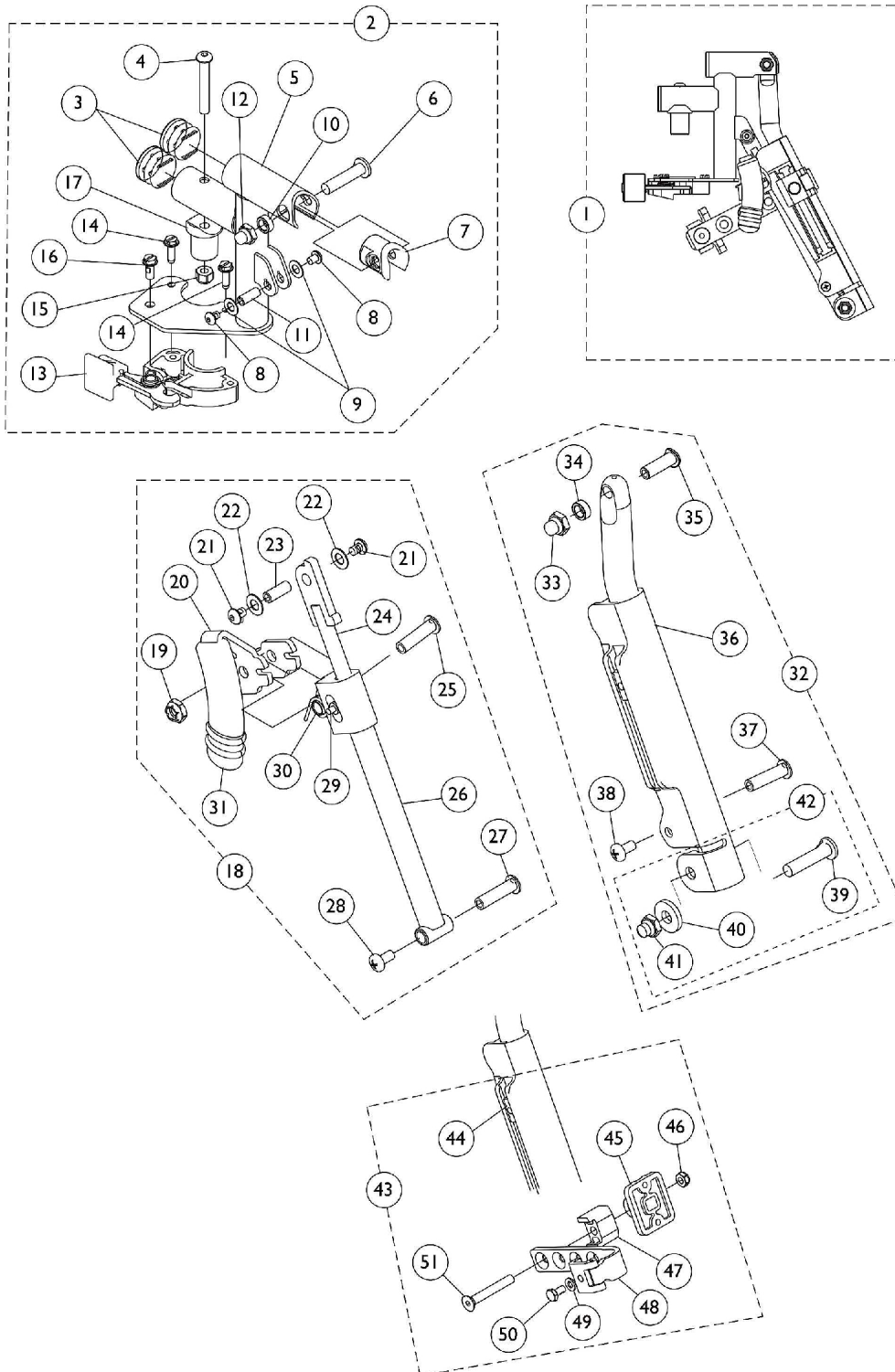
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
2		1017187	Cover, Top	1	1
3		11919X000	Screw, Truss Head (3/8-16 x 1-1/2")	1	1
4		8881045289	Bracket, Legrest Support - Right	1	1
4		8881045290	Bracket, Legrest Support - Left	1	1
5		40363X000	Hex Nut (3/8"-16)	1	1
6		1037126	Handle, Release	1	1
7		1040060	Tip	1	1
8		1025454	Latch Housing - Right	1	1
8		1025455	Latch Housing - Left	1	1
9		1025736	Locknut (1/4-20)	1	1
10		1017423	Screw, Hex Head (#10-32 x 1/2")	1	1
11		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
12		1017148	Plug, Pivot	1	1
13		1029501	Plug Button (1")	1	1
14		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
15		1058636	Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
16		8881048851	Tube, Elevating Support (Color) - Right	1	1
16		8881048852	Tube, Elevating Support (Color) - Left	1	1
17		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
18		1032266	Bracket, Legrest Pad Mounting	1	1
19		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
20		1025730	Locknut (5/16-24)	1	1
21		1107321	Nut, Low Cap (5/16"-24)	1	1
22		1026030	Screw, Lug (5/16-24 x 1-3/8")	1	1
23		1032267	Spacer, Legrest Pad Mounting	1	1
24		1025133	Spacer, Legrest Pad	1	1
25		04526X019	Plate, Legrest Pad	1	1
26		1025730	Locknut (5/16-24)	1	1
27		10261X000	Acorn Nut (5/16"-24)	1	1
28		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
29		04528X002	Bracket, Release (Chrome)	1	1
30		1040831	Snap Ring	1	1
31		42326X001	Bar, Ratchet	1	1
32		1037485	Spring, Release	1	1
33		1037125	Cam, Legrest	1	1
	A,B	8881045291	Legrest Support Assembly w/o Pad - Right	1	1
	A,B	8881045292	Legrest Support Assembly w/o Pad - Left	1	1

NOTE: A - Not Shown
B - Includes Items 1-33.

Legrest Support Assembly - AT5044

Wedge Style ("D" shaped tubing) Intro. 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.



Legrest Support Assembly - AT5044

Wedge Style ("D" shaped tubing) Intro. 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,G	8881130740	Legrest Assembly, Elevating - Right	1	1
1	A,G	8881130741	Legrest Assembly, Elevating - Left	1	1
2	B,G	8881130755	Support Assembly, Legrest - Right	1	1
3			Plug Button (1")	1	2
4			Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
5			Bracket, Legrest Support - Right	1	1
6			Screw, Lug (5/16-24 x 1-3/8")	1	1
7			Plug, Insert (7/8")	1	1
8			Screw, Button Head Cap (10-32 x 1/4")	1	2
9			Washer (1/4 x 1/2 x 1/32")	1	2
10			Spacer (5/16 x 1/2 x 3/16")	1	1
11			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1
12			Nut, Low Cap (5/16"-24)	1	1
13			Latch Housing - Right	1	1
14			Screw, Hex Head (#10-32 x 5/8")	1	2
15			Locknut (1/4-20)	1	1
16			Screw, Hex Head (#10-32 x 1/2")	1	1
17			Plug, Pivot	1	1
3		1140823	Package, Plug Buttons (1")	10	1
2	B,G	8881130756	Support Assembly, Legrest - Left	1	1
3			Plug Button (1")	1	2
4			Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
5			Bracket, Legrest Support - Left	1	1
6			Screw, Lug (5/16-24 x 1-3/8")	1	1
7			Plug, Insert (7/8")	1	1
8			Screw, Button Head Cap (10-32 x 1/4")	1	2
9			Washer (1/4 x 1/2 x 1/32")	1	2
10			Spacer (5/16 x 1/2 x 3/16")	1	1
11			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1
12			Nut, Low Cap (5/16"-24)	1	1
13			Latch Housing - Left	1	1
14			Screw, Hex Head (#10-32 x 5/8")	1	2
15			Locknut (1/4-20)	1	1
16			Screw, Hex Head (#10-32 x 1/2")	1	1
17			Plug, Pivot	1	1
3		1140823	Package, Plug Buttons (1")	10	1
18	C	1130749	Pivot Rod Assembly - Right	1	1
19			Locknut (1/4-20)	1	1
20			Lever, Release - Right	1	1
21			Screw, Button Head Cap (10-32 x 1/4")	1	2
22			Washer (1/4 x 1/2 x 1/32")	1	2
23			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1

Legrest Support Assembly - AT5044

Wedge Style ("D" shaped tubing) Intro. 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
24			Rod, Pivot	1	1
25			Screw, Button Head (1/4-20 x 1-1/4")	1	1
26			Guide, Pivot Rod	1	1
27			Rivnut (10-32 x 1")	1	1
28			Screw, Pan Head (#10-24 x 3/8")	1	1
29			Pin, Roller	1	1
30			Spring, Torsion	1	1
31			Tip, Plastic	1	1
31		1130584	Package, Tips	10	1
18	C	1130750	Pivot Rod Assembly - Left	1	1
19			Locknut (1/4-20)	1	1
20			Lever, Release - Left	1	1
21			Screw, Button Head Cap (10-32 x 1/4")	1	2
22			Washer (1/4 x 1/2 x 1/32")	1	2
23			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1
24			Rod, Pivot	1	1
25			Screw, Button Head (1/4-20 x 1-1/4")	1	1
26			Guide, Pivot Rod	1	1
27			Rivnut (10-32 x 1")	1	1
28			Screw, Pan Head (#10-24 x 3/8")	1	1
29			Pin, Roller	1	1
30			Spring, Torsion	1	1
31			Tip, Plastic	1	1
31		1130584	Package, Tips	10	1
32	D,G	8881130751	Kit, Elevating Support Tube - Right	1	1
33			Nut, Low Cap (5/16"-24)	1	1
34			Spacer (5/16 x 1/2 x 3/16")	1	1
35			Screw, Lug (5/16-24 x 1-3/8")	1	1
36			Tube, Elevating Legrest Support - Right	1	1
37			Rivnut (10-32 x 1")	1	1
38			Screw, Pan Head (#10-24 x 3/8")	1	1
39			Screw, Lug (5/16-24 x 1-3/8")	1	1
40			Washer (11/32 x 13/16 x 1/8")	1	1
41			Nut, Low Cap (5/16"-24)	1	1
32	D,G	8881130752	Kit, Elevating Support Tube - Left	1	1
33			Nut, Low Cap (5/16"-24)	1	1
34			Spacer (5/16 x 1/2 x 3/16")	1	1
35			Screw, Lug (5/16-24 x 1-3/8")	1	1
36			Tube, Elevating Support - Left	1	1
37			Rivnut (10-32 x 1")	1	1
38			Screw, Pan Head (#10-24 x 3/8")	1	1
39			Screw, Lug (5/16-24 x 1-3/8")	1	1

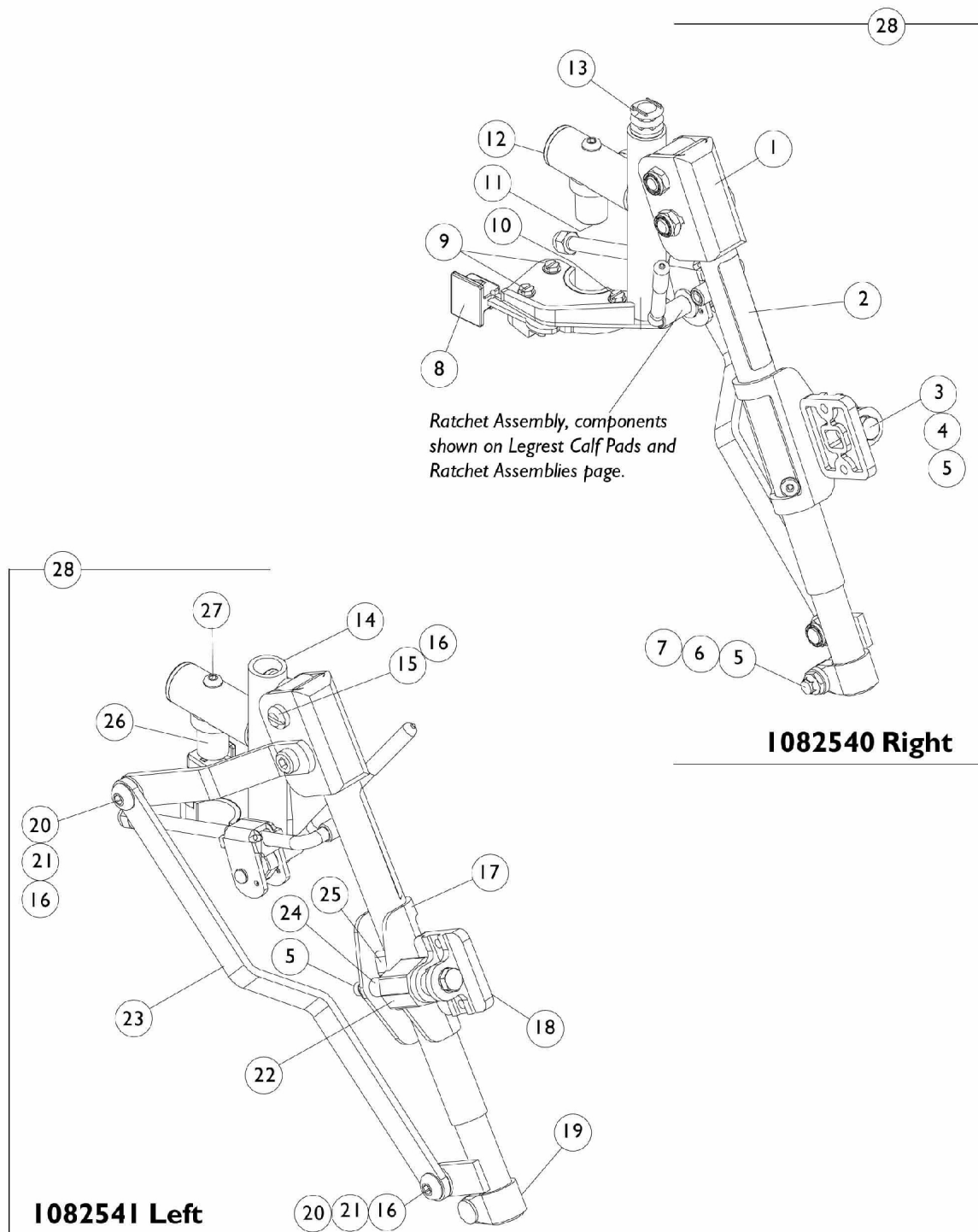
Legrest Support Assembly - AT5044

Wedge Style ("D" shaped tubing) Intro. 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
40	E	1130753	Washer (11/32 x 13/16 x 1/8")	1	1
41			Nut, Low Cap (5/16"-24)	1	1
42			Kit, Pivot Slide Tube Attaching Hardware	1	1
39			Screw, Lug (5/16-24 x 1-3/8")	1	1
40	F	1130754	Washer (11/32 x 13/16 x 1/8")	1	1
41			Nut, Low Cap (5/16"-24)	1	1
43			Kit, Legrest Pad Hardware	1	1
44			T-Nut (1/4-20)	1	1
45			Plate, Legrest Pad	1	1
46			Locknut (5/16-18)	1	1
47			Spacer, Legrest Pad	1	1
48			Bracket, Adjustable Legrest Pad	1	1
49			Washer (1/4 x 1/2 x 1/16")	1	1
50			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	1
51			Screw, "C" Sunk Socket Head (5/16-18 x 2-1/4")	1	1
NOTE: A - Includes items 2,18,32, & 43 B - Includes items 3-17 C - Includes items 19-31 D - Includes items 33-41 E - Includes items 39-41 F - Includes items 44-51 G - Specify frame finish when ordering					

ATL4A Legrest Support Assembly

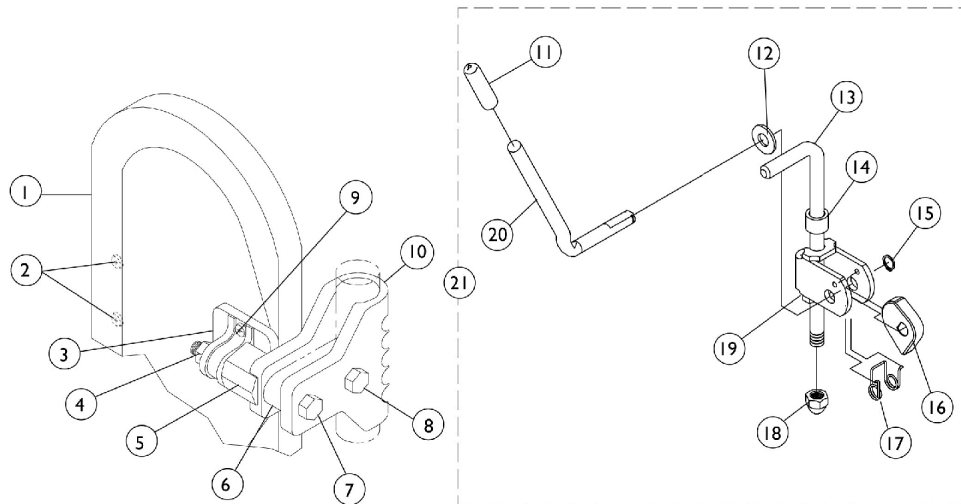


ATL4A Legrest Support Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1022877	Tube Support and Drive Link - Right	1	1
1		1022878	Tube Support and Drive Link - Left	1	1
2		1024911	Decal, Smartleg	1	1
3		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
4		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
5		7930363	Pkg, Locknut (5/16"-24)	25	2
6		1027377	Washer (#20)	1	1
7		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
8		1025454	Latch Housing - Right	1	1
8		1025455	Latch Housing - Left	1	1
9		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
10		7930314	Screw, Slotted Hex Head (#10-32 x 1/2")	25	1
11		7930333	Locknut (1/4-20)	25	1
12		1029501	Plug Button (1")	1	1
13		1027097	Plug Button, Black (3/4")	1	1
14		1082538	Articulating Legrest Support - Right	1	1
14		1082539	Articulating Legrest Support - Left	1	1
15		1022854	Screw, Slotted Head Shoulder (1/2 x 1-1/8")	1	1
16		40363X000	Hex Nut (3/8"-16)	1	3
17		1025104	Bracket, Legrest (Chrome)	1	1
18		04526X019	Plate, Legrest Pad	1	1
19		1022848	Slide Tube, Articulating (Chrome) - Right	1	1
19		1022849	Slide Tube, Articulating (Chrome) - Left	1	1
20		1022866	Screw, Socket Button Head (3/8-16 x 3/4")	1	2
21		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
22		1025133	Spacer, Legrest Pad	1	1
23		1022846	Bar, Link	1	1
24		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
25		48823X008	Spring	1	1
26		1017148	Plug, Pivot	1	1
27		7930301	Pkg, Button Head Cap Screw (1/4-20 x 1-3/4")	25	1
28	A	1082540	Articulating Legrest Support Assembly - Right	1	1
28	A	1082541	Articulating Legrest Support Assembly - Left	1	1

NOTE: A - Includes items 1-27 and Ratchet Assembly

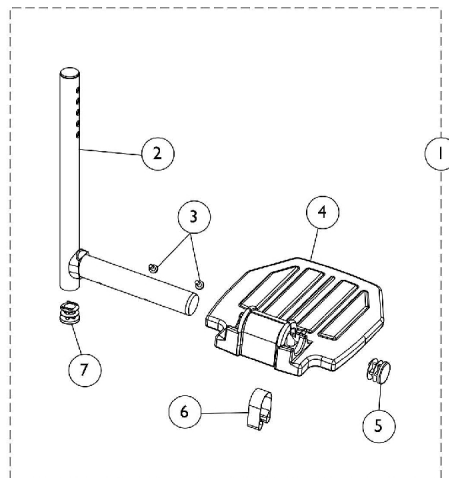
Legrest Calf Pads and Ratchet Assemblies



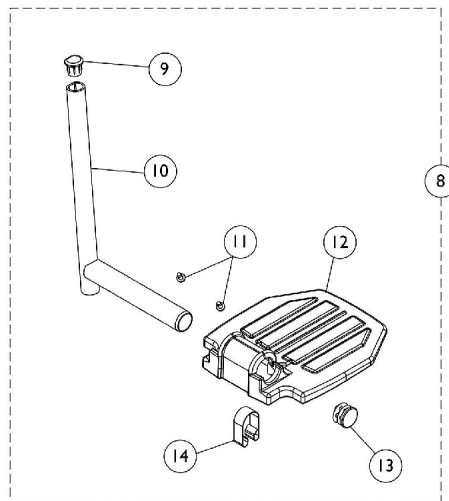
Legrest Calf Pads and Ratchet Assemblies

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B,A	88804529X003	Pad, Legrest Vinyl - Right	1	1
1	B,A	88804529X004	Pad, Legrest Vinyl - Left	1	1
1	C,A	8881091764	Pad, Legrest Vinyl - Right/Left	1	1
2		40163X006	Screw, Phillips Head (#10-14 x 1/16")	1	1
3		04526X019	Plate, Legrest Pad	1	1
4		1025730	Locknut (5/16-24)	1	1
5		1025133	Spacer, Legrest Pad	1	1
6		1032267	Spacer, Legrest Pad Mounting	1	1
7		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
8		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
9		1066591	Screws, Phillips Head (#10-32 x 11/16")	2	1
10		1032266	Bracket, Legrest Pad Mounting	1	1
11		1040060	Tip	1	2
12		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
13	D	42326X004	Bar, Ratchet - Right/Left	1	2
13	E	1023811	Bar, Ratchet - Right	1	2
13	E	1023812	Bar, Ratchet - Left	1	2
14	D	47330X003	Spacer (5/16 x 1/2 x 3/8")	1	2
14	E	1025413	Bushing (11/32 x 7/16 x 1")	1	2
15		1040831	Snap Ring	1	2
16		1037125	Cam, Legrest	1	2
17		1037485	Spring, Release	1	2
18		10261X000	Acorn Nut (5/16"-24)	1	2
19		04528X002	Bracket, Release (Chrome)	1	2
20		1037126	Handle, Release	1	2
21	D,F	1046329	Kit, Elevating Legrest Ratchet Hardware	2	1
21	E,F	1046331	Kit, Articulating Legrest Ratchet Hardware	2	1
	G	1042798	Instruction Sheet, Ratchet Kit	1	1
NOTE: A - Specify upholstery color U67 Black when ordering. B - 14-15" wide C - 16-22" wide D - Used only on Ratchet Style AT5044 Elevating Legrest E - Used on Articulating Legrest F - Includes items 11-20 plus instruction sheet G - Not Shown					

Footplate and Pivot Tube Assemblies - A1562 Aluminum



**Used on all front riggings except
Wedge Style AT5044 Elevating Legrests**



Used on Wedge Style AT5044 Elevating Legrests

Footplate and Pivot Tube Assemblies - A1562 Aluminum

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	#1 Aluminum Footplate w/ Pivot Tube Assembly	1	1
2		1120330	Pivot Slide Tube with Plug	1	1
3		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
4		44200X059	Footplate, Aluminum - Small (6-3/4" W x 6" L)	1	1
4		44200X027	Footplate, Aluminum - Medium (7-3/4" W x 6" L)	1	1
5		1130582	Package, Plug Buttons (7/8")	10	1
6		1006981	Spring	1	1
7	B	1134426	Package, Plug Buttons (3/4")	10	1
		1074568	Package, Push Plugs	2	1
8	C	See Chart	#8 Aluminum Footplate w/ Pivot Tube Assembly	1	1
9		1134427	Package, Plug Buttons "D" Shaped (3/4")	10	1
10		1134431	Pivot Slide Tube Assembly w/ Plug Button	10	1
11		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
12		44200X059	Footplate, Aluminum - Small (6-3/4" W x 6" L)	1	1
12		44200X027	Footplate, Aluminum - Medium (7-3/4" W x 6" L)	1	1
13		1130582	Package, Plug Buttons (7/8")	10	1
14		1006981	Spring	1	1
NOTE: A - Includes items 2-7 B - Not Shown C - Includes items 9-14					

Footplate and Pivot Tube Assemblies - A1562 Aluminum

#1 Aluminum Footplate w/ Pivot Tube Assembly

All Front Riggings except Wedge Style AT5044 Elevating Legrests

Description	Footplate Size	Chair Width	Right	Left
All Footrests Except 70° Tapered	Small	14"	1120335	1120336
All Footrests Except 70° Tapered	Medium	16-20"	1120337	1120338
70° Tapered Footrests	Small	16"	1120335	1120336
70° Tapered Footrests	Medium	17-20"	1120337	1120338
Elevating Legrest (Ratchet Style)	Small	14"	1120335	1120336
Elevating Legrest (Ratchet Style)	Medium	16-20"	1120337	1120338
Articulating Legrest	Small	16"	1023905	1023906
Articulating Legrest	Medium	17-20"	1023907	1023908

Includes items 2-7

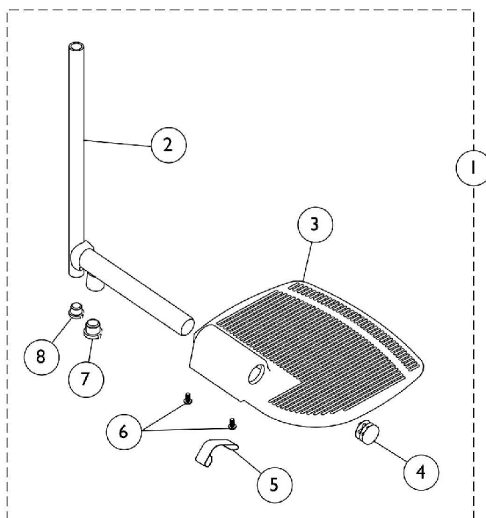
#8 Aluminum Footplate w/ Pivot Tube Assembly

Wedge Style AT5044 Elevating Legrests

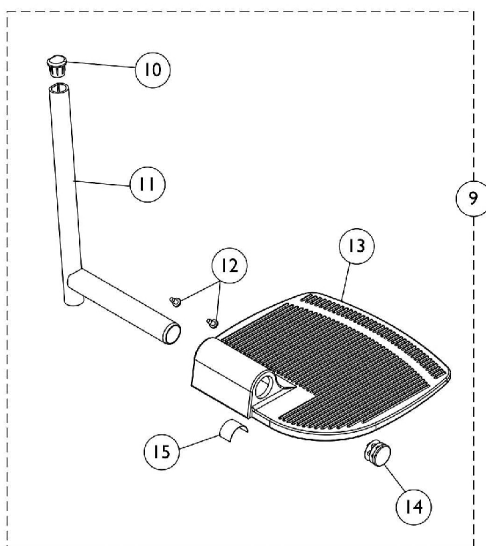
Footplate Size	Chair Width	Right	Left
Small	14"	1132113	1132114
Medium	16-20"	1132073	1132074

Includes items 9-14

Footplate and Pivot Tube Assemblies - A1564 Extra Large Aluminum



**Used on all front riggings except
Wedge Style AT5044 Elevating Legrests**

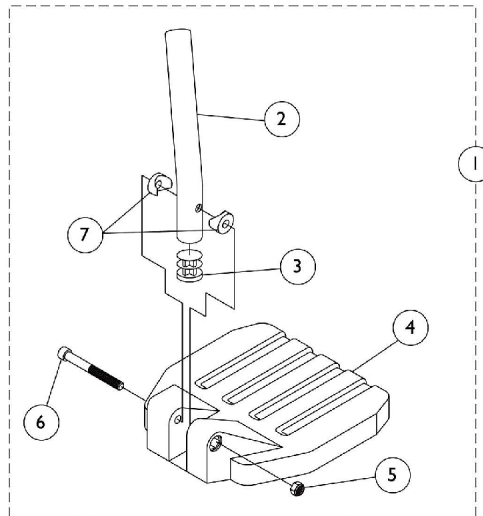


Used on Wedge Style AT5044 Elevating Legrests

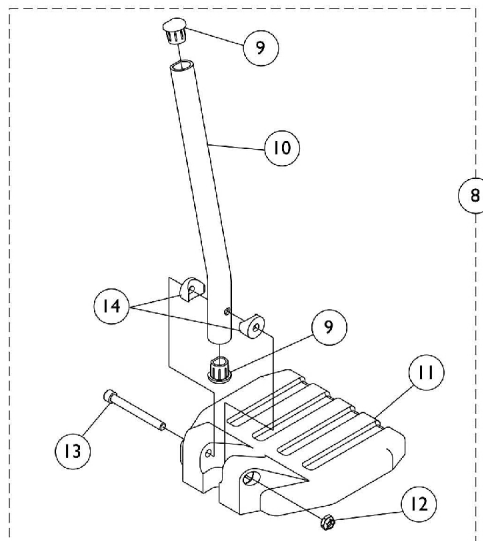
Footplate and Pivot Tube Assemblies - A1564 Extra Large Aluminum

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1120339	Footplate w/ Pivot Tube, Extra Large Aluminum - Right	1	1
1	A,C	1120340	Footplate w/ Pivot Tube, Extra Large Aluminum - Left	1	1
1	B,C	1035456	Footplate w/ Pivot Tube, Extra Large Aluminum - Right	1	1
1	B,C	1035457	Footplate w/ Pivot Tube, Extra Large Aluminum - Left	1	1
2	A	1120330	Pivot Slide Tube with Plug	1	1
2	B	1041526	Pivot/Slide Tube with Plug Button (Aluminum)	1	1
3		44200X025	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right	1	1
3		44200X026	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Left	1	1
4		1130582	Package, Plug Buttons (7/8")	10	1
5		1036123	Spring	1	1
6		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
7		1134426	Package, Plug Buttons (3/4")	10	1
8		1134434	Package, Plug Buttons (5/8")	10	1
9	D,E	1132084	Pivot Slide Tube with Extra Large Footplate Assembly - Right	1	1
9	D,E	1132085	Pivot Slide Tube with Extra Large Footplate Assembly - Left	1	1
10		1134427	Package, Plug Buttons "D" Shaped (3/4")	10	1
11		1134431	Pivot Slide Tube Assembly w/ Plug Button	1	1
12		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
13		44200X025	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Right	1	1
13		44200X026	Footplate, Aluminum - Extra Large (8" W x 8-1/2" L) - Left	1	1
14		1130582	Package, Plug Buttons (7/8")	10	1
15		1036123	Spring	1	1
NOTE: A - Used on all Footrests and P30E Legrests. B - Used on ATL4A Articulating Legrests. C - Includes items 2-8 D - Includes items 10-15 E - Used on Wedge Style AT5044 Legrests					

Footplate and Pivot Tube Assemblies - 1651 Composite



Used on all front riggings except
Wedge Style Elevating Legrests AT5044



Used on Wedge Style Elevating Legrests AT5044

Footplate and Pivot Tube Assemblies - 1651 Composite

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		See Chart	#1 60° Footrest (13-19")	1	1
1		See Chart	#1 70° Non Tapered Footrest (14-19")	1	1
1		See Chart	#1 70° Tapered Footrest (14-1/2-19-1/2")	1	1
1		See Chart	#1 P30E Elevating Legrest - Ratchet Style (16-20")	1	1
1		See Chart	#8 AT5044 Elevating Legrest - Wedge Style (16-20")	1	1
2	A	1120382	Pivot Slide Tube, Curved End - Long (9-7/8" Long)	1	1
2	A	1120386	Pivot Slide Tube, Curved - 2" Longer (11-7/8" Long)	1	1
2	B	1120384	Pivot Slide Tube, Straight - Alum. (9-7/8" Long)	1	1
2	B	1120385	Pivot Slide Tube, Straight - 2" Longer (11-7/8" Long)	1	1
3		1134426	Package, Plug Buttons (3/4")	10	1
4		1026879	Footplate, Composite - Small (6" W x 6" L)	1	1
4		1026880	Footplate, Composite - Medium (7" W x 6" L)	1	1
4		1026881	Footplate, Composite - Large (8" W x 6" L)	1	1
5		1025195	Locknut (1/4-20)	1	1
6		60285X006	Screw, Socket Head Cap (1/4-20 x 2-1/4")	1	1
7		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
8	E	See Chart	#8 AT5044 Elevating Legrest - Wedge Style (16-20")	1	1
9		1134427	Package, Plug Buttons "D" Shaped (3/4")	10	1
10	C	1134428	Pivot Slide Tube Assembly w/ Plug Button	1	1
10	C	1134429	Pivot Slide Tube Assembly, 2" Longer w/ Plug Button	1	1
11		1026879	Footplate, Composite - Small (6" W x 6" L)	1	1
11		1026880	Footplate, Composite - Medium (7" W x 6" L)	1	1
11		1026881	Footplate, Composite - Large (8" W x 6" L)	1	1
12		1025195	Locknut (1/4-20)	1	1
13		60285X006	Screw, Socket Head Cap (1/4-20 x 2-1/4")	1	1
14		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
NOTE: A - 60° Footrests, and P30E Ratchet Style Legrests B - 70° Footrests C - AT5044 Wedge Style Legrests E - Includes items 9-14					

#1 60° Footrest 13-19" Curved End

Right/Left	Small Long 14" wide	Small 2" Longer 14" wide	Medium Long 16" wide	Medium 2" Longer 16" wide	Large Long 17-20" wide	Large 2" Longer 17-20" wide
Right	1028391	1032627	1028387	1032625	1028383	1032623
Left	1028392	1032628	1028388	1032626	1028384	1032624

Footplate and Pivot Tube Assemblies - 1651 Composite

#1 70° Non Tapered Footrest

14-19"

Straight

Right/Left	Small Short 14" wide	Small 2" Longer 14" wide	Medium Short 16" wide	Medium 2" Longer 16" wide	Large Short 17-20" wide	Large 2" Longer 17-20" wide
Right	1042784	1042790	1042786	1042792	1042788	1042794
Left	1042785	1042791	1042787	1042793	1042789	1042795

#1 70° Tapered Footrest

14-1/2 - 19-1/2"

Straight

Right/Left	Small Short 16" wide	Small 2" Longer 16" wide	Medium Short 17-18" wide	Medium 2" Longer 17-18" wide	Large Short 20" wide	Large 2" Longer 20" wide
Right	1042784	1042790	1042786	1042792	1042788	1042794
Left	1042785	1042791	1042787	1042793	1042789	1042795

#1 P30E Elevating Legrest - Ratchet Style

16-20"

Curved End

Right/Left	Small Long 14" wide	Small 2" Longer 14" wide	Medium Long 16" wide	Medium 2" Longer 16" wide	Large Long 17-20" wide	Large 2" Longer 17-20" wide
Right	1028391	1032627	1028387	1042792	1028383	1042794
Left	1028392	1032628	1028388	1042793	1028384	1042795

Footplate and Pivot Tube Assemblies - 1651 Composite

#8 AT5044 Elevating Legrest - Wedge Style

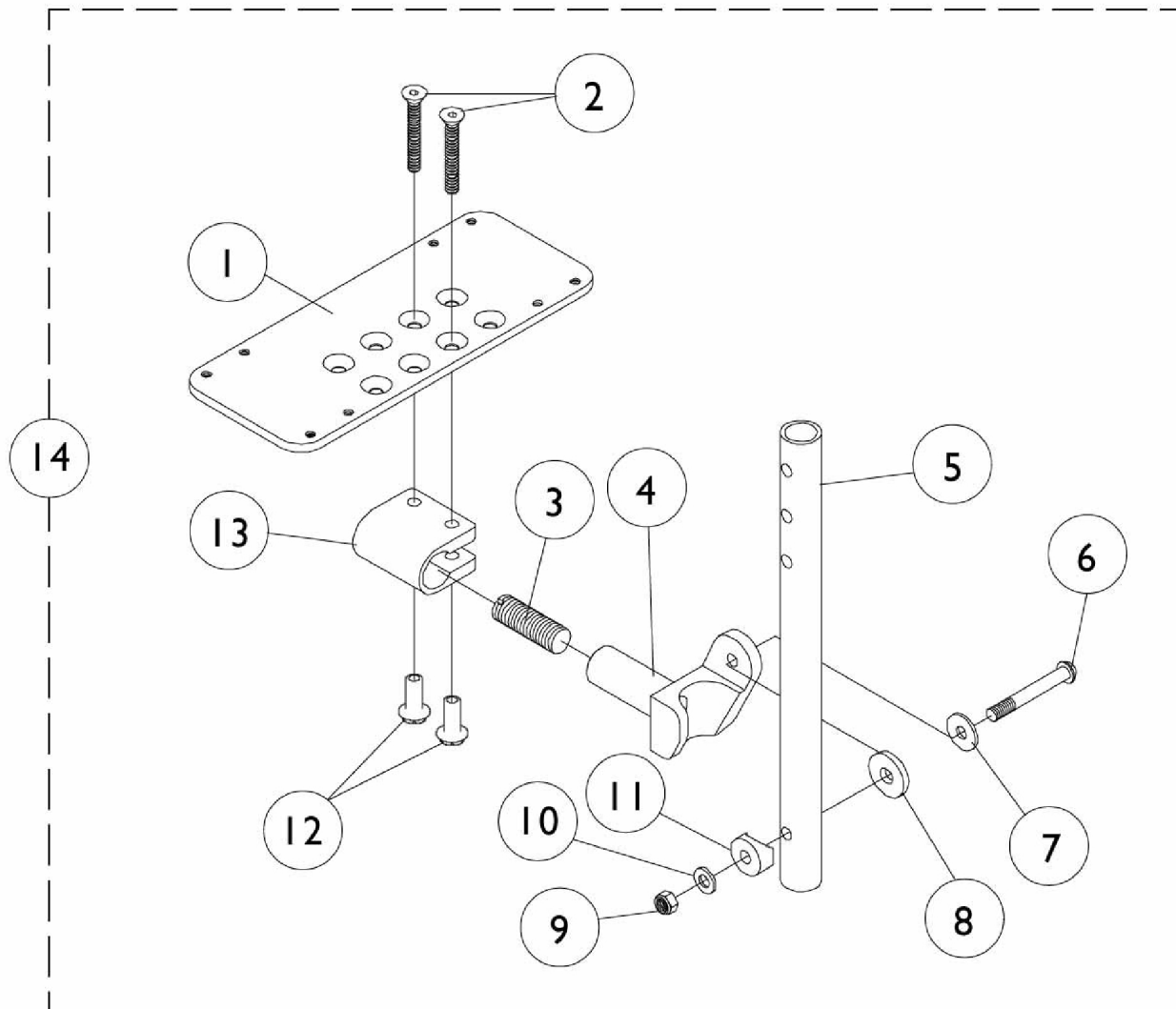
16-20"

Curved End

Right/Left	Small Long 14" wide	Small 2" Longer 14" wide	Medium Long 16" wide	Medium 2" Longer 16" wide	Large Long 17-20" wide	Large 2" Longer 17-20" wide
Right	1132078	1132107	1132080	1132109	1132082	1132111
Left	1132079	1132108	1132081	1132110	1132083	1132112

Adjustable Angle Footplates - AT5543

Before 9/12/03



Adjustable Angle Footplates - AT5543

Before 9/12/03

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1060426	Footplate, Adjustable Angle - Medium (4-1/4" W x 8" L)	1	1
1		1060427	Footplate, Adjustable Angle - Large (5-1/4" W x 8" L)	1	1
1		1062569	Footplate, Adjustable Angle - X-Large (6-1/4" W x 8" L)	1	1
2	A	1029545	Screw, Socket Head Cap (1/4-20 x 3/4")	1	2
3		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
4		1052102	Hinge, Footplate - Right	1	1
4		1052103	Hinge, Footplate - Left	1	1
5		1120384	Pivot Slide Tube, Straight - Alum. (9-7/8" Long)	1	1
5		1120385	Pivot Slide Tube, Straight - 2" Longer (11-7/8" Long)	1	1
5		1091745	Pivot/Slide Tube, Straight (13-7/8" Long - Steel)	1	1
6		7930321	Screw, Socket Button Head (1/4-20 x 1-7/8")	25	1
7		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
8		7930313	Washer, Nylon (5/16 x 7/8 x 1/8")	25	1
9		7930333	Locknut (1/4-20)	25	1
10		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
11		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
12	A	1082686	Nut, Hex Head (1/4-20 x 11/16")	1	2
13	A	1058517	Clamp, Footplate	1	1
14		See Chart	#14 - Adjustable Angle Footplates with Pivot Tube	1	1

NOTE: A - Items 2, 12 and 13 must be ordered together for chairs manufactured before 8/10/99 due to a hardware change.

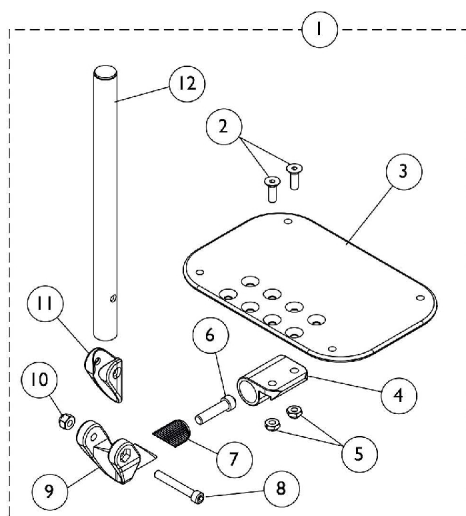
#14 - Adjustable Angle Footplates with Pivot Tube

60°, 70° Non-Tapered and Elevating Legrest

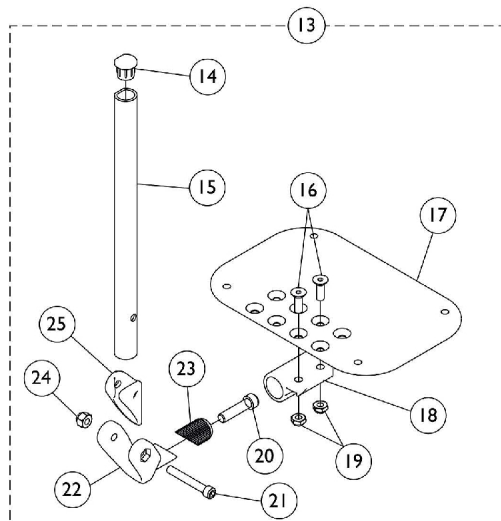
Chair Width & Footplate	Right	Left
	Straight Slide Tube (9-7/8")	Straight Slide Tube (9-7/8")
14"-15" (5-1/4" Footplate)	1060432	1060433
16"-20" Wide (6-1/4" Footplate)	1062572	1062573
	ALPT Straight Slide Tube (11-7/8")(Alum.)	ALPT Straight Slide Tube (11-7/8")(Alum.)
14"-15" Wide (5-1/4" Footplate)	1060440	1060441
16"-20" Wide (6-1/4" Footplate)	1062578	1062579
	ALPT Straight Slide Tube (11-7/8")(Steel)	ALPT Straight Slide Tube (11-7/8")(Steel)
14"-15" Wide (5-1/4" Footplate)	1062758	1062759
16"-20" Wide (6-1/4" Footplate)	1062760	1062761

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

After 9/11/03



Used on all front riggings except Wedge Style AT5044 Elevating Legrests



Used on Wedge Style AT5044 Elevating Legrests

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

After 9/11/03

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D	See Chart	#1 60°, 70° Non Tapered Footrests and P30E Legrest	1	1
1	D	See Chart	#1 70° Tapered Footrests	1	1
1	D	See Chart	#1 ATL4A Articulating Legrests	1	1
2		1113578	Screw, Socket Head C' Sunk (1/4-28 x 3/4")	1	2
3		1113572	Footplate, Medium (4-1/4" Wide x 8" Long)	1	1
3		1113573	Footplate, Large (5-1/4" Wide x 8" Long)	1	1
3		1113574	Footplate, X-Large (6-1/4" Wide x 8" Long)	1	1
4		1113528	Bracket, Adjustable Angle Footplate	1	1
5		1025765	Locknut (1/4-28)	1	2
6		1021343	Screw, Socket Head Cap (5/16-18 x 1-1/4")	1	1
7		1113530	Hinge Attachment	1	1
8		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
9		1113529	Hinge, Adjustable Angle Footrest	1	1
10		1065362	Locknut (1/4-28)	1	1
11		1114688	Spacer, Hinge	1	1
12	A	1114699	Pivot Slide Tube, Straight (10-1/4")	1	1
12	B	1114700	Pivot Slide Tube, Straight 2" Longer ALPT (12-1/4")	1	1
12	C	1114707	Pivot Slide Tube, Straight (11-7/8")	1	1
13	E	See Chart	#13 Wedge Style AT5044 Elevating Legrests	1	1
14		1134427	Package, Plug Buttons "D" Shaped (3/4")	10	1
15	F	1134433	Pivot Slide Tube Assembly w/ Plug Button	1	1
15	F	1134432	Pivot Slide Tube Assembly, 2" Longer w/ Plug Button	1	1
16		1113578	Screw, Socket Head C' Sunk (1/4-28 x 3/4")	1	2
17		1113573	Footplate, Large (5-1/4" Wide x 8" Long)	1	1
17		1113574	Footplate, X-Large (6-1/4" Wide x 8" Long)	1	1
17		1113575	Footplate, XX-Large (7-1/4" Wide x 8" Long)	1	1
18		1113528	Bracket, Adjustable Angle Footplate	1	1
19		1025765	Locknut (1/4-28)	1	2
20		1021343	Screw, Socket Head Cap (5/16-18 x 1-1/4")	1	1
21		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
22		1113529	Hinge, Adjustable Angle Footrest	1	1
23		1113530	Hinge Attachment	1	1
24		1065362	Locknut (1/4-28)	1	1
25		1114688	Spacer, Hinge	1	1
NOTE: A - 60°, 70° Non Tapered Footrests and P30E Legrest B - ALPT 2" Longer C - ATL4A Articulating Legrests D - Includes items 2-12 E - Includes items 14-25 F - Wedge Style AT5044 Legrest					

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

After 9/11/03

#1 Adjustable Angle Footplates w/ Pivot Tubes

60°, 70° Non Tapered Footrests and P30E Legrest

Straight Slide Tube (10-1/4")	Right	Left
14" Wide (5-1/4" Footplate)	1114642	1114643
16-17" Wide (6-1/4" Footplate)	1114644	1114645
18-20" Wide (7-1/4" Footplate)	1114646	1114647
ALPT Straight Slide Tube (12-1/4")	Right	Left
14" Wide (5-1/4" Footplate)	1114652	1114653
16-17" Wide (6-1/4" Footplate)	1114654	1114655
18-20" Wide (7-1/4" Footplate)	1114656	1114657

#1 Adjustable Angle Footplates w/ Pivot Tubes

70° Tapered Footrests

Straight Slide Tube (10-1/4")	Right	Left
16" Wide (4-1/4" Footplate)	1114640	1114641
17-18" Wide (5-1/4" Footplate)	1114642	1114643
20" Wide (6-1/4" Footplate)	1114644	1114645
ALPT Straight Slide Tube (12-1/4")	Right	Left
16" Wide (4-1/4" Footplate)	1114650	1114651
17-18" Wide (5-1/4" Footplate)	1114652	1114653
20" Wide (6-1/4" Footplate)	1114654	1114655

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

After 9/11/03

#1 Adjustable Angle Footplates w/ Pivot Tubes

ATL4A Articulating Legrests

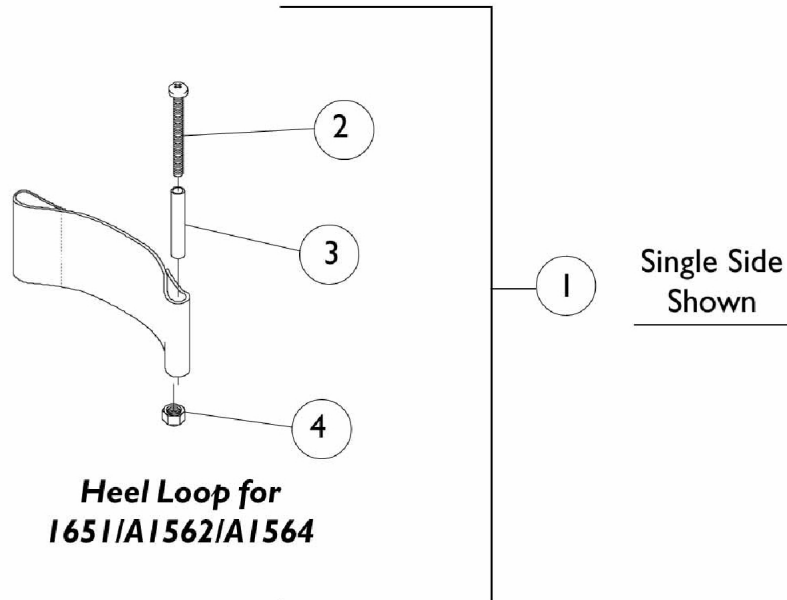
Straight Slide Tube (10-1/4")	Right	Left
14" Wide (5-1/4" Footplate)	1114708	1114709
16-17" Wide (6-1/4" Footplate)	1114710	1114711
18-20" Wide (7-1/4" Footplate)	1114712	1114713

#13 Adjustable Angle Footplates w/ Pivot Tubes

Wedge Style AT5044 Elevating Legrests

Straight Slide Tube (10-1/4")	Right	Left
14" Wide (5-1/4" Footplate)	1132061	1132062
16-17" Wide (6-1/4" Footplate)	1132063	1132064
18-20" Wide (7-1/4" Footplate)	1132065	1132066
ALPT Straight Slide Tube (12-1/4")	Right	Left
14" Wide (5-1/4" Footplate)	1132089	1132090
16-17" Wide (6-1/4" Footplate)	1132091	1132092
18-20" Wide (7-1/4" Footplate)	1132093	1132094

Heel Loops



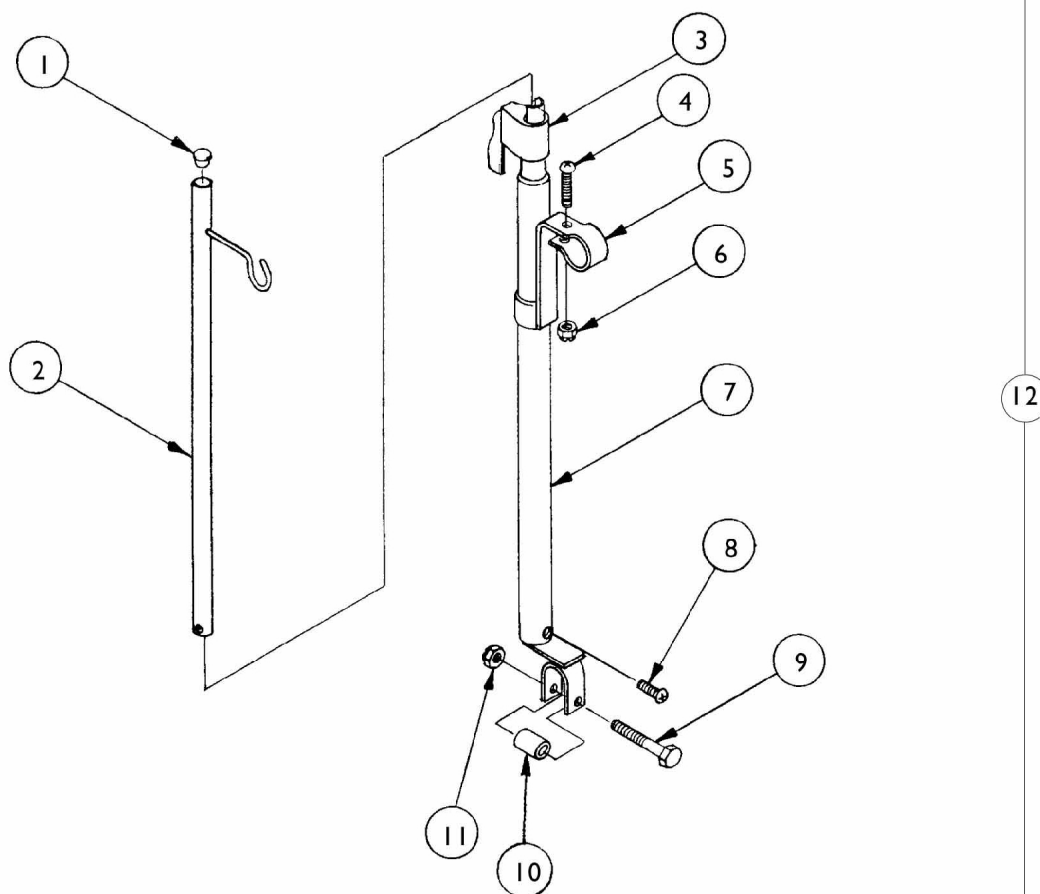
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1035931	Kit, Heel Loop Attaching Hardware	2	1
2		1021421	Screw, Pan Head (1/4-20 x 2-1/4")	1	1
3		1006477	Spacer (1/4 x 11/32 x 1-3/4")	1	1
4		7930323	Pkg, Locknut (1/4-20)	25	1
	B	See Chart	Heel Loops	1	1
NOTE: A - Includes items 2-4 B - Not Shown.					

Heel Loops

Heel loops & Hardware

Description	Heel Loop Single Number	Heel Loop Pair Number	Attaching Hardware Pair Number
1651 Composite Footplates	60° / 70° / Elevating	60° / 70° / Elevating	60° / 70° / Elevating
14" Wide Chairs	1017621	1053315	1035931
16" Wide Chairs	1017621	1035917	1035931
17-20" Wide Chairs	1027000	1035929	1035931
	70° Tapered	70° Tapered	70° Tapered
16-17" Wide Chairs	1017621	1053315	1035931
17-18" Wide Chairs	1017621	1035917	1035931
20" Wide Chairs	1027000	1035929	1035931
A1562 Aluminum Footplates	60° / 70° / Elevating	60° / 70° / Elevating	60° / 70° / Elevating
14" Wide Chairs	1017621	1035917	1035931
16-20" Wide Chairs	1027000	1035929	1035931
	70° Tapered	70° Tapered	70° Tapered
16-20" Wide Chairs	1027000	1035929	1035931
A1564 Extra Large Footplates	60° / 70° / Elevating	60° / 70° / Elevating	60° / 70° / Elevating
16-20" Wide Chairs	1027000	1035929	1035931

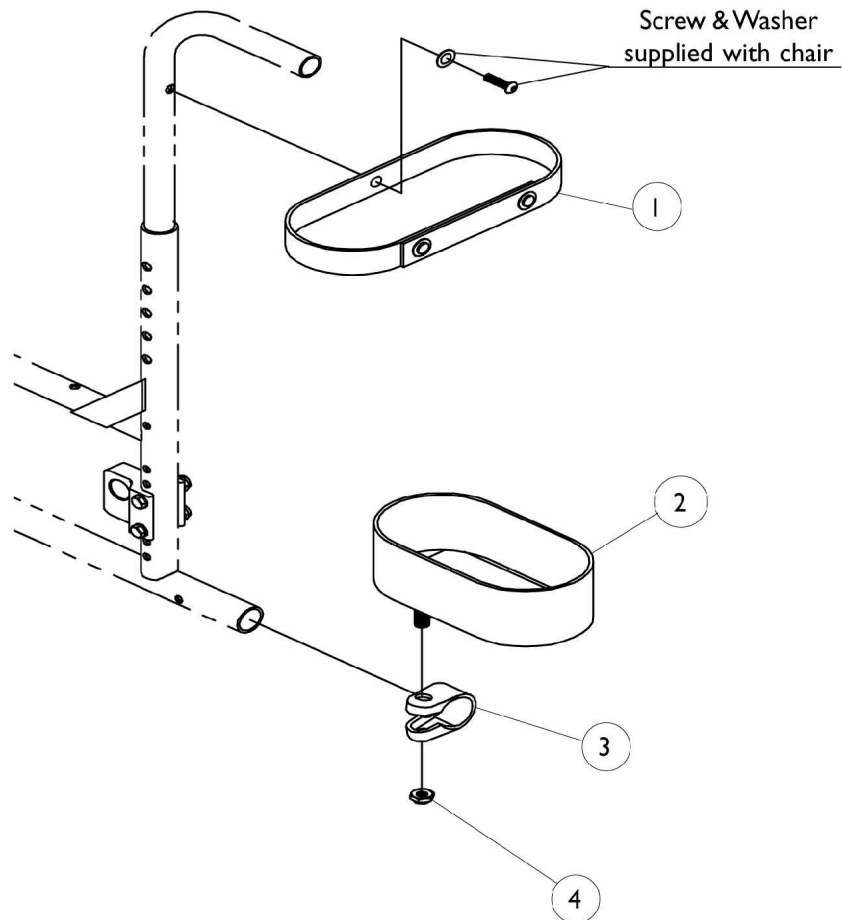
I.V. Rod



I.V. Rod

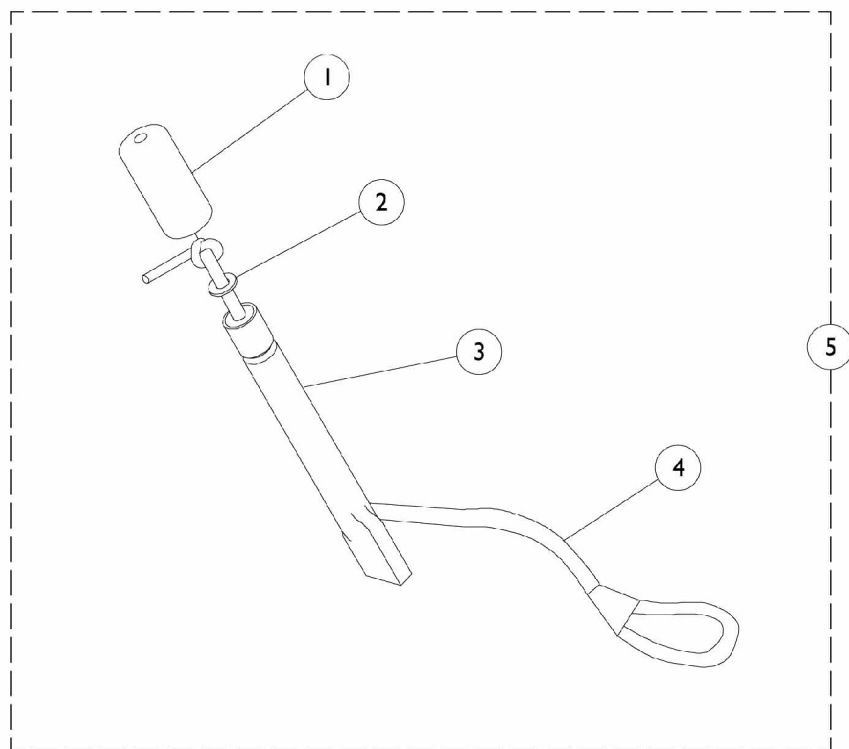
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027095	Plug Button, Black (7/8")	1	1
2		04701X028	I.V. Rod	1	1
3		12592X000	Lock Adjustment	1	1
4		16718X000	Screw, Phillips Pan Head (#10-32 x 7/8")	1	1
5		1020082	Bracket, Mounting	1	1
6		7930365	Locknut (#10-32)	25	1
7		1017623	I.V. Socket	1	1
8		21243X000	Screw, Pan Head (#6-20 x 3/8")	1	1
9		11239X001	Screw, Hex Head Cap (5/16-24 x 1-1/2")	1	1
10		1102577	Spacer, Black (5/16 x 11/16 x 15/16")	1	1
11		7930363	Pkg, Locknut (5/16"-24)	25	1
12	A	1036820	I.V. Rod	1	1
	B	1083233	Instruction Sheet	1	1
NOTE: A - Includes items 1-11 B - Not Shown					

Crutch and Cane Carrier



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1032222	Strap	1	1
2		04563X001	Carrier Base	1	1
3		1017471	Clamp, 1"	1	1
4		60290X002	Locknut (5/16-18)	1	1

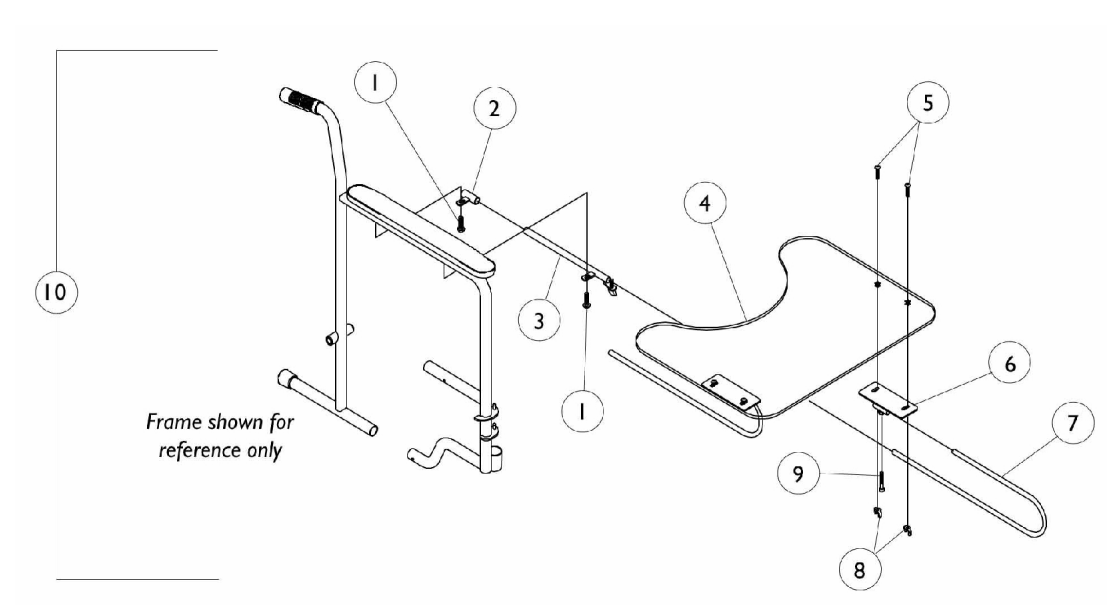
Wheel Lock Extension Handle



Wheel Lock Extension Handle

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1007317	Tip, Plastic	1	1
2		1013218	Washer (#10 Flat)	1	1
3		1038597	Extension Handle (6")	1	1
4		1038662	Elastic Cord	1	1
5	B	1038599	Wheel Lock Extensions (6") (1 Pair)	2	1
	C	1039644	Instruction Sheet, Wheel Lock Extensions	1	1
NOTE: A - After 8/02 B - Includes items 1-4 and Instruction Sheet C - Not Shown.					

Utility Tray

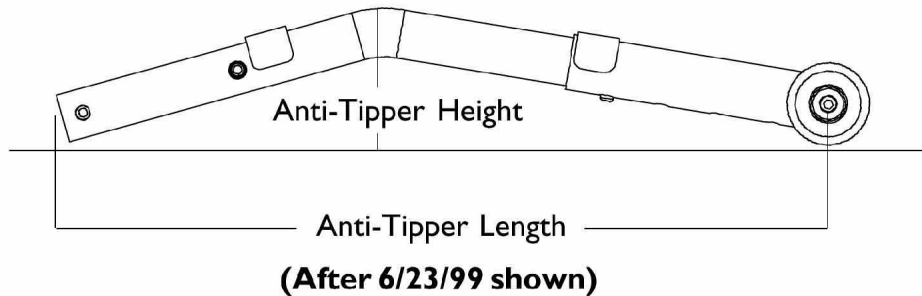


Utility Tray

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		11008X001	Screw, Pan Head (#10-32 x 1-3/8")	1	2
2		04570X002	Slide Tube Support	1	1
3		04570X009	Slide Lock Tube, Full Length Arm - Right	1	1
3		04570X010	Slide Lock Tube, Full Length Arm - Left	1	1
3		04570X011	Slide Lock Tube, Desk Length Arm - Right	1	1
3		04570X012	Slide Lock Tube, Desk Length Arm - Left	1	1
4		47469X006	Tray	1	1
5		10123X006	Bolt, Carriage (1/4-20 x 3/4")	1	4
6		1009341	Tray Bracket	1	2
7		1010922	Support Tube	1	2
8		20148X004	Wing Nut (1/4-20)	1	4
9		60284X001	Screw, Socket Head Cap (1/4-20 x 1/2")	1	2
10	A	1035965	Utility Tray, Full Length Arm	1	1
10	A	1035966	Utility Tray, Desk Length Arm	1	1
	B	1011234	Allen Wrench (3/16")	1	1
	B	1023704	Instruction Sheet	1	1
NOTE: A - Includes instruction sheet B - Not Shown					

Rear Anti-Tipper

Standard seat angle is set at 3°, when changing to 6°, Anti-Tippers **MUST** be ordered. To determine chair config. degree for Anti-Tippers, dealer should look in Service Manual #1088234. All notations of STF heights are listed in book according to Wheel and Caster size.



Rear Anti-Tipper

Standard seat angle is set at 3°, when changing to 6°, Anti-Tippers MUST be ordered. To determine chair config. degree for Anti-Tippers, dealer should look in Service Manual #1088234. All notations of STF heights are listed in book according to Wheel and Caster size.

Patriot with 0 deg. or 3 deg. Seat Angle (Before 6/24/99)

Kit Number	Seat to Floor Height	Anti-Tipper Length	Anti-Tipper Height	On Chair Model Number	Caster Size
1050644	16-1/2, 17-1/2, 20"	13-3/4"	3-1/2"	P1580A	8"
1050641 See Note(s) A	15-3/4"	12-3/4"	2-7/8"	P1580SHE	6" (SHE) See Note(s) B

NOTE: A - Anti-Rattle Collar not included on chairs built before 6/24/99 (use 1" Collar).
B - SHE stands for Super Hemi wheelchairs with 16-3/4" seat-to-floor height on chairs built before 6/24/99, and 15-1/2" seat-to-floor height on chairs built after 6/23/99.

Standard seat angle is set at 3 deg., when changing the seat angle to 6 deg., Anti-Tippers MUST be ordered. To determine chair configuration degree for Anti-Tippers, dealer should look in Service Manual number 1088234. All notations of STF heights are listed in book according to Wheel and Caster size.

Patriot with 0 deg. or 3 deg. Seat Angle (After 6/23/99)

Kit Number	Seat to Floor Height	Anti-Tipper Length	Anti-Tipper Height	On Chair Model Number	Caster Size
1090113	17-1/2, 18-1/2, 19-1/2"	14"	4-1/2"	P1580	8"
1050644	16-1/2, 17-1/2"	13-3/4"	3-1/2"	P1580A	6"
1050641	15-1/2"	12-3/4"	2-7/8"	P1580SH	6" (SHE) See Note(s) B

NOTE: B - SHE stands for Super Hemi wheelchairs with 16-3/4" seat-to-floor height on chairs built before 6/24/99, and 15-1/2" seat-to-floor height on chairs built after 6/23/99.

Standard seat angle is set at 3 deg., when changing the seat angle to 6 deg., Anti-Tippers MUST be ordered. To determine chair configuration degree for Anti-Tippers, dealer should look in Service Manual number 1088234. All notations of STF heights are listed in book according to Wheel and Caster size.

Patriot with 6 deg. Seat Angle (After 6/23/99)

Kit Number	Seat to Floor Height	Anti-Tipper Length	Anti-Tipper Height	On Chair Model Number	Caster Size
1090114	17-1/2, 18-1/2, 19-1/2"	14-1/4"	3-1/4"	N/A	8"
1090115	16-1/2, 17-1/2"	12-3/4"	2-1/4"	N/A	6"
1090116	15-1/2"	10"	1-3/4"	N/A	6" (SHE) See Note(s) A

NOTE: A - SHE stands for Super Hemi wheelchairs with 16-3/4" seat-to-floor height on chairs built before 6/24/99, and 15-1/2" seat-to-floor height on chairs built after 6/23/99.

Standard seat angle is set at 3 deg., when changing the seat angle to 6 deg., Anti-Tippers MUST be ordered. To determine chair configuration degree for Anti-Tippers, dealer should look in Service Manual number 1088234. All notations of STF heights are listed in book according to Wheel and Caster size.

Seat/ Back Accessories

Solid Back Insert

Chair Width	16" Depth	18" Depth
14"	8881052671	8881052672
16"	8881052675	8881052672
17"	8881052677	8881052678
18"	8881052679	8881052680
20"	8881052683	8881052684

Solid Seat Insert

Chair Width	16" Depth	18" Depth
14"	8881052557	N/A
16"	8881052563	8881052565
17"	8881052566	8881052568
18"	8881052569	8881052571
20"	8881052575	8881052577

Seat/ Back Accessories

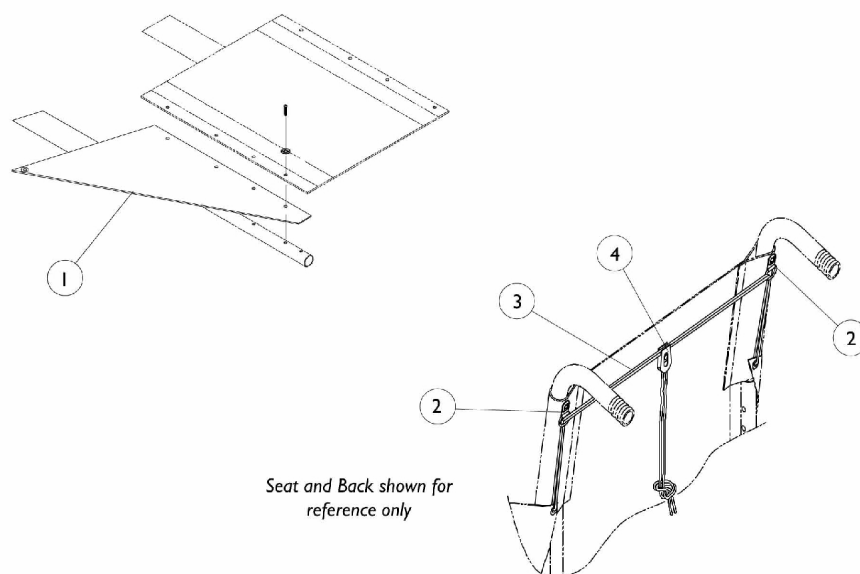
Back Pack/Seat Pouch

Chair Width	Back Pack	Seat Pouch
14" Wide	1109322 Back Pack, Small 11" W x 13" H x 4" D	N/A
14-20" Wide	N/A	1109324 Seat Pouch 8-1/2" W x 7" H x 4" D
16-20" Wide	1109323 Back Pack, Large 14" W x 12" H x 4" D	N/A

Seat/Chest Positioning Straps

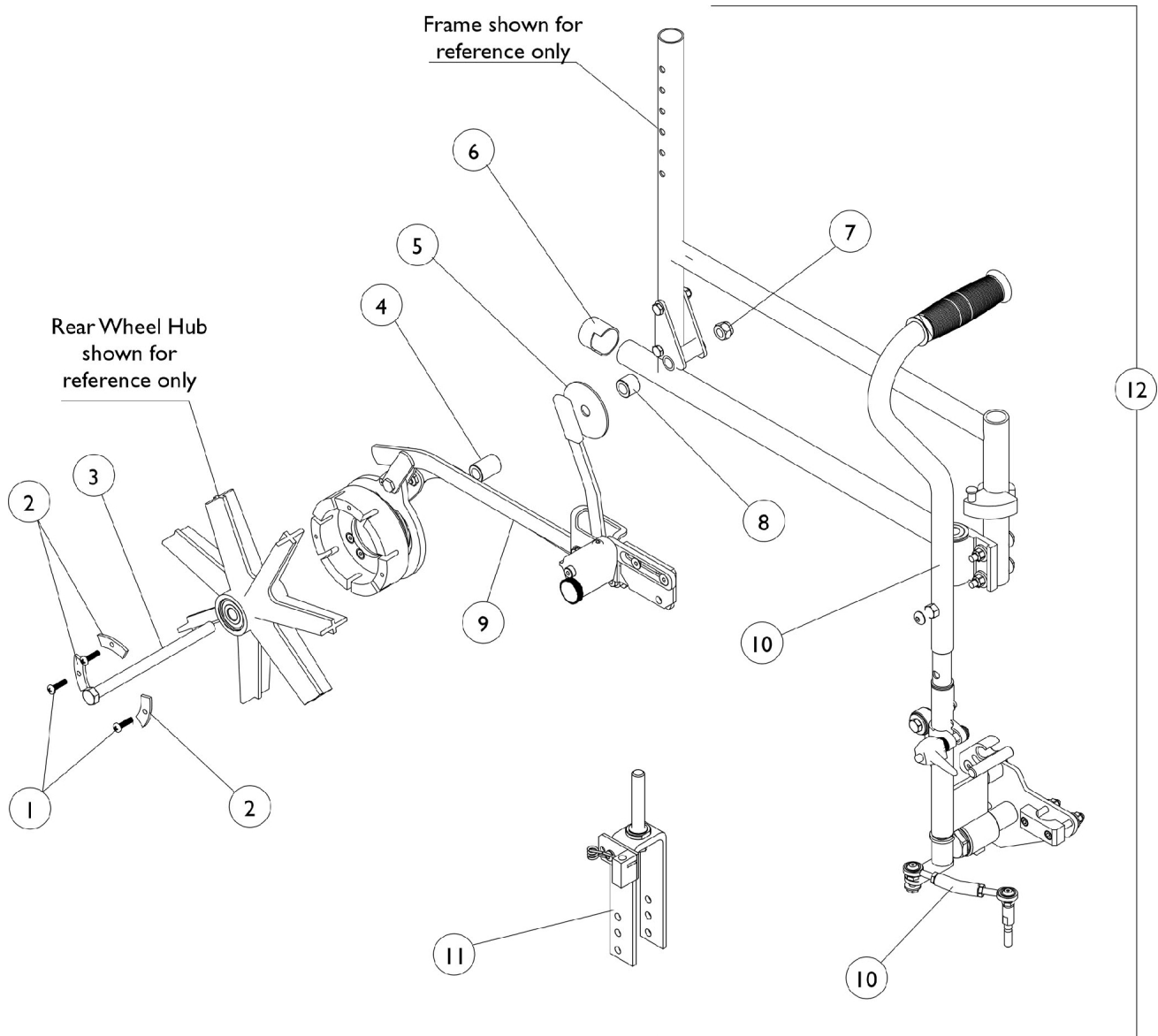
Part Number	Description	Quantity Per Assembly
1004310	Auto Style Buckle - Seat (14-18" W Chairs)	1
1034625	Auto Style Buckle - Chest (20" W Chairs)	1
1034744	Hook & Loop Style - Seat (14-18" W Chairs)	1
1034745	Hook & Loop Style - Chest (20" W Chairs)	1

Fabric Clothing Protector



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1057388	Fabric Clothing Protector (Pair)	2	2
2		1029407	"D" Ring	1	2
3		1141633	Cord, Nylon (6-1/2')	1	1
4		1029412	Cord Lock	1	1
	A,B	1054770	Clothing Protector Hardware Kit	1	1
NOTE: A - Not Shown B - Includes items 2-4					

Cyclical Lever Drive - 7 Spoke



Cyclical Lever Drive - 7 Spoke

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	0067506	Screw, Phillips Head (#10-32 x 3/4")	1	3
2		1087504	Plate, Support Rear Outer Hub	1	3
3		1087407	Screw, Hex Head Cap (7/16-20 x 6-1/2")	1	1
4		1087354	Spacer, Hub Inner	1	1
5		1084822	Axle Washer (7/16 x 2-3/8" x 1/16")	1	1
6		361441	Cap	1	1
7		1045608	Locknut (7/16-20)	1	1
8		1087908	Spacer, Hub Outer Rear	1	1
		1088186	Hardware	1	1
9		1088008	Transmission and Wheellock Assembly - Right	1	1
9		1088009	Transmission and Wheellock Assembly - Left	1	1
10		1087991	Steering Link Assembly - Right	1	1
10		1087992	Steering Link Assembly - Left	1	1
11		1088144	Fork 6" - Right	1	1
11		1088145	Fork 6" - Left	1	1
11		1088146	Fork 8" - Right	1	1
11		1088147	Fork 8" - Left	1	1
12		1088167	CLD 7 Spoke Kit (6" Caster) - Right	1	1
12		1088168	CLD 7 Spoke Kit (6" Caster) - Left	1	1
12		1088169	CLD 7 Spoke Kit (8" Caster) - Right	1	1
12		1088170	CLD 7 Spoke Kit (8" Caster) - Left	1	1
NOTE: A - Includes items 1-8 B - Not Shown Installation of the CLD MUST be performed by a qualified technician. If a non-certified individual performs any work on these units, the Manufacturer's warranty is void.					



Yes, you can.™

Invacare Corporation

www.invacare.com

One Invacare Way
Elyria, Oh USA
44036-2125
800-333-6900

Technical Support
800-832-4707
Customer Service
800-333-6900

Customer Service
800-333-6900

©2006 Invacare Corporation. Elyria, Ohio.
Invacare, Yes, you can., and the Medallion
Design are registered trademarks and
Patriot is a trademark of Invacare
Corporation. (Revised 7/13/06)

Form No. 99-110